

# Evaluating Your HVAC Systems Readiness to Mitigate the Spread of SARS-CoV-2



## ALI Instructors:

Dennis Knight, P.E., FASHRAE

Sarah E. Maston, P.E., BCxP

Wade H. Conlan, P.E., BCxP

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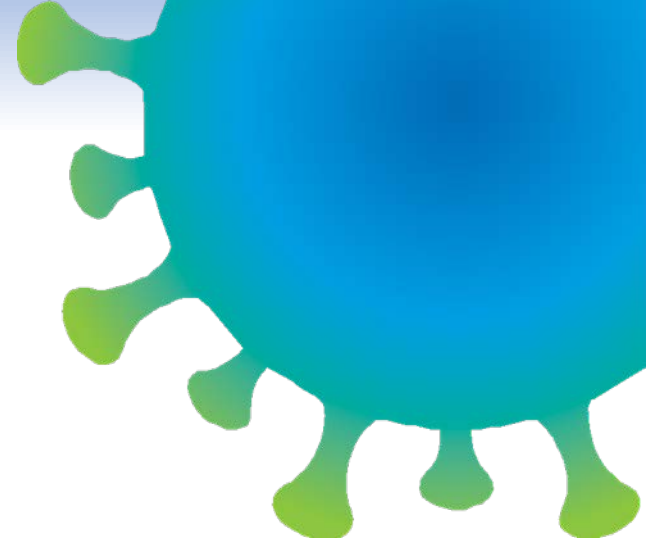
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# Learning Objectives

- Assess and document improvements for HVAC system(s) ability to respond to an infectious aerosol
- Understand how to create an effective Building Readiness Plan
- Explain potential engineering controls to implement in your HVAC systems to improve its virus transmission mitigation
- Explain different modes of operation for Epidemic Conditions In Place and Post-Epidemic Conditions in Place
- Discuss the future proofing of designs that may affect future HVAC design criteria

# Agenda

- Introduction
- Transmission
- Building Readiness Intent and Plan
- Epidemic Conditions in Place (ECiP)
  - Evaluate Existing Systems
  - Mitigation Strategies
  - Steps to Re-occupy Your Building
- Considerations for Post-Epidemic Conditions in Place (P-ECiP)
- Future Design
- Conclusions
- Questions



# Introduction of Speakers



**Dennis Knight, PE**  
Founder & CEO  
Whole Building Systems, LLC  
Mt. Pleasant, SC



**Sarah E. Maston, PE, BCxP**  
President  
Green Footprints Commissioning, Inc.  
Hudson, MA

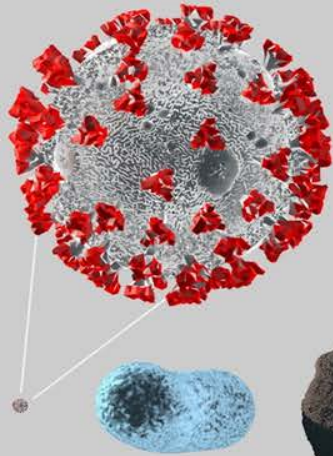


**Wade Conlan, PE, BCxP**  
Commissioning Discipline Manager  
Hanson Professional Services, Inc.  
Maitland, FL

# Transmission

# What are we Mitigating?

#SEETHEAIR



SARS-CoV-2  
(COVID-19)

60–140nm

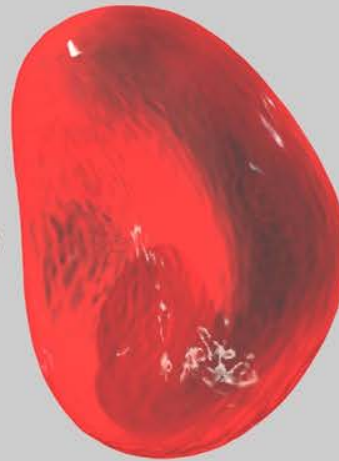
BACTERIA

~1 $\mu$ m



PM2.5

<2.5 $\mu$ m



RED BLOOD CELL

~7 $\mu$ m

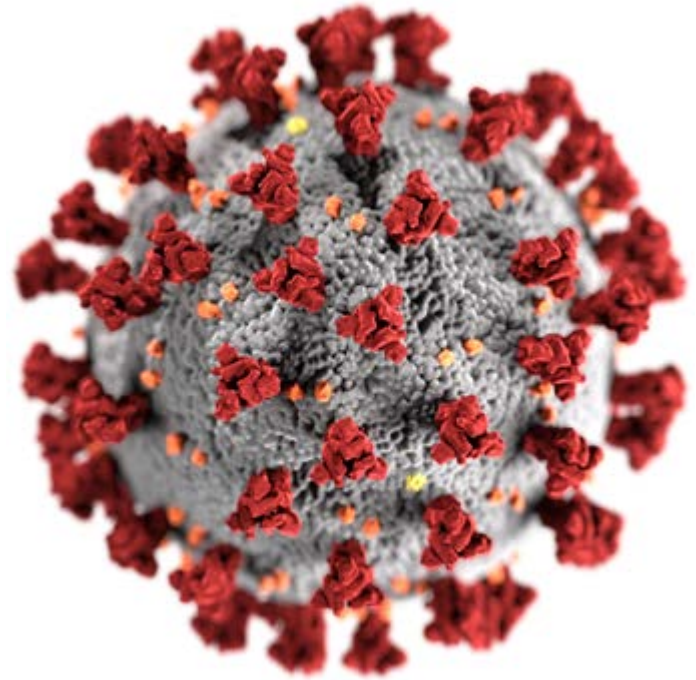


PM10

≤10 $\mu$ m

# SARS-CoV-2

- RNA virus with lipid envelope
- Diameter ~ 120 nm (0.12  $\mu\text{m}$ )
- Not determined
  - Shedding rate
  - Infectious dose
- Survival of hours in air, days on surfaces





# The Importance of Indoor Air Quality

## *“Buildings are for People, not for Saving Energy”*

- People are the most valuable/expensive part of a building
- 1:10:100:1000 rule (order of magnitude)
  - \$ 1 of design cost
  - \$ 10 of construction cost
  - \$ 100 of operating cost (energy, water,...)
  - \$1,000 of occupant cost (salary, benefits...)



# The Importance of Indoor Air Quality

- Indoor environmental quality (IEQ) affects
  - Safety (chronic and acute toxicity)
  - Comfort (odor perception)
  - Productivity/Learning
  - Health
    - Allergies and asthma
    - Cardiopulmonary disease
    - Infectious diseases



# IAQ Control is Control of Contaminants

## Transmission Modes

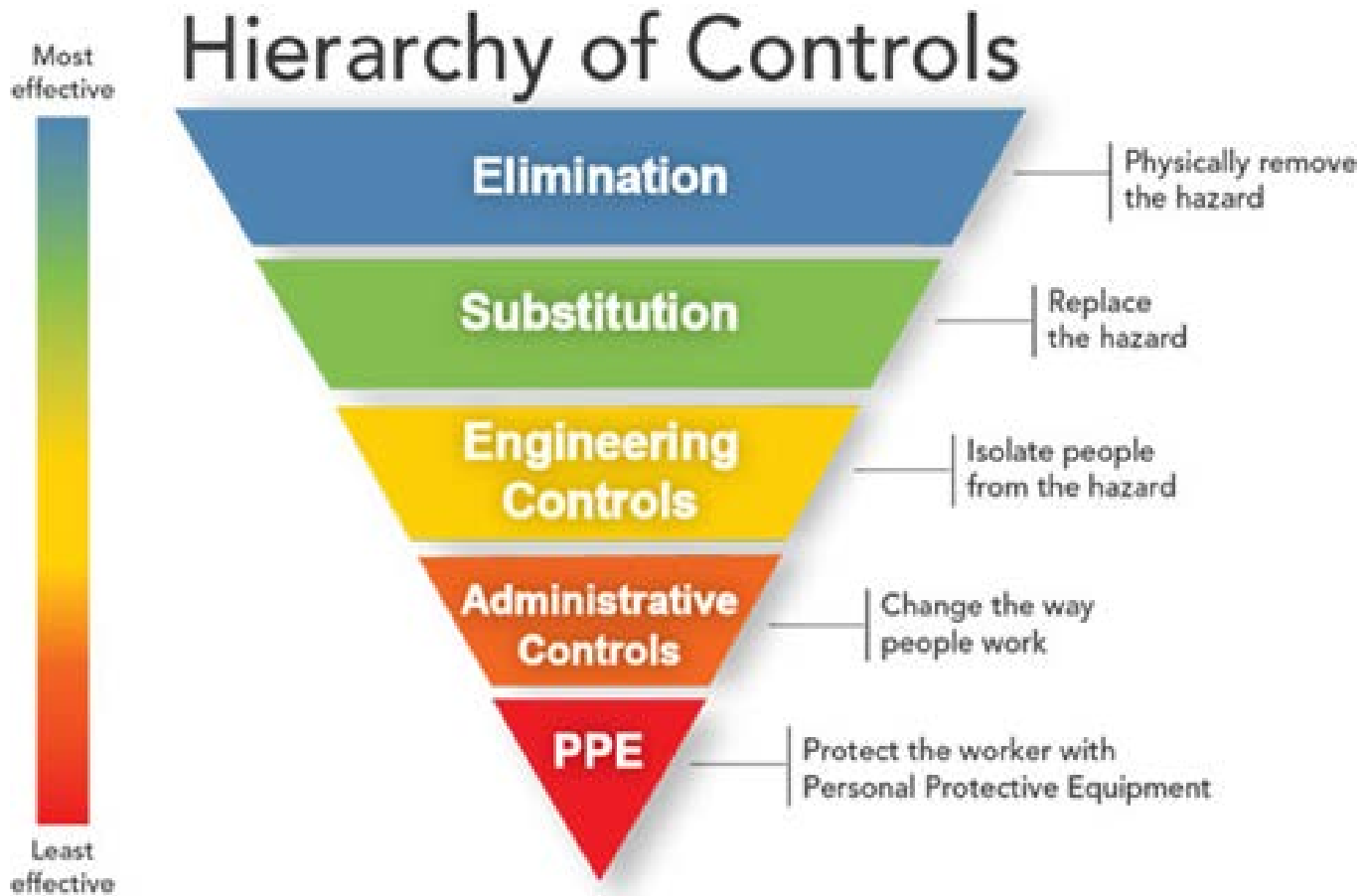
- Airborne
  - Large droplet/short range
  - Aerosol
- Fomite – intermediate surface
- Water/food
- Physical contact
- Insect/animal vector



FAU College of Engineering and Computer Science  
Phys. Fluids 32, 061708 (2020); <https://doi.org/10.1063/5.0016018>

*...HVAC mainly impacts aerosol and fomite transmission – only part of a solution*

# IAQ Control is Control of Contaminants



# SARS-CoV-2 Transmission Debate

## Health organizations (WHO)

- March 29th article “Modes of transmission of virus causing COVID-19” stated that it **was** predominantly large droplet transmission at short range and that airborne transmission was very unlikely
- July 4<sup>th</sup> petition by 239 experts to WHO that the virus is airborne<sup>1</sup>
- July 9<sup>th</sup> scientific brief indicates that airborne transmission outdoor of medical procedures requires more study

## Health organizations (CDC)

- May 22<sup>nd</sup> media statement does not mention airborne transmission as a potential
- FAQ about SARS indicates “might be spread more broadly through the air (airborne spread) or by other ways that are not now known”
- SARS (original) also suggests possibility for COVID-19

# SARS-CoV-2 Transmission Debate

Unexplained COVID-19 “community spread” incidents cast doubt on claimed insignificance of airborne transmission, e.g.

Skagit Valley, WA choir rehearsal

- 53 of 61 participants infected
- 2.5 hours of rehearsal
- Multiple “arrangement” of people
- Chairs 6 to 10 inches apart
- Unknown ventilation
- MERV 11 filters in furnace



# SARS-CoV-2 Transmission Debate

Unexplained COVID-19 “community spread” incidents cast doubt on claimed insignificance of airborne transmission, e.g.

Call Center, South Korea

- 94 of 216 employees
- Blue dots indicate “positive”
- HVAC system unknown

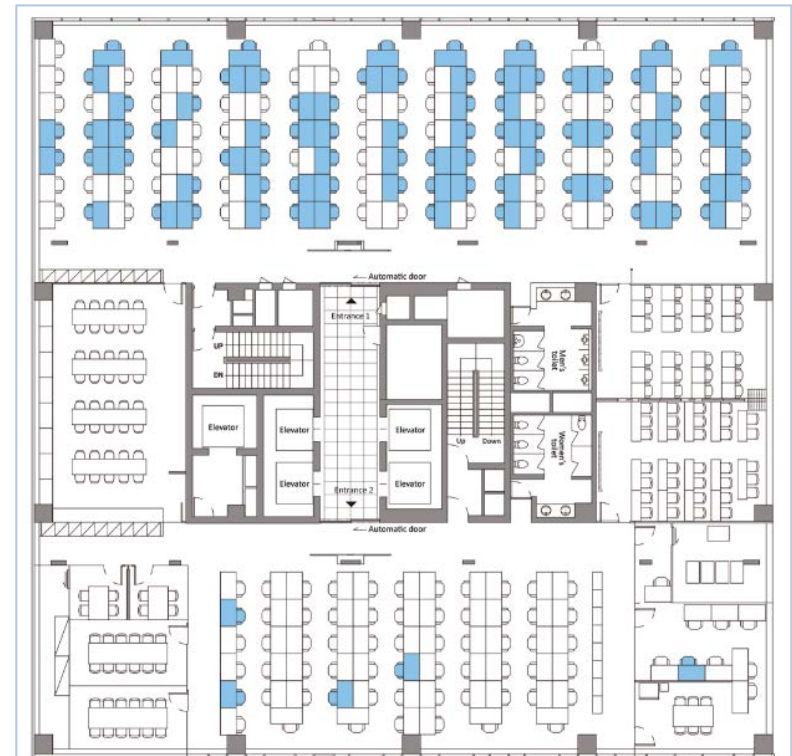


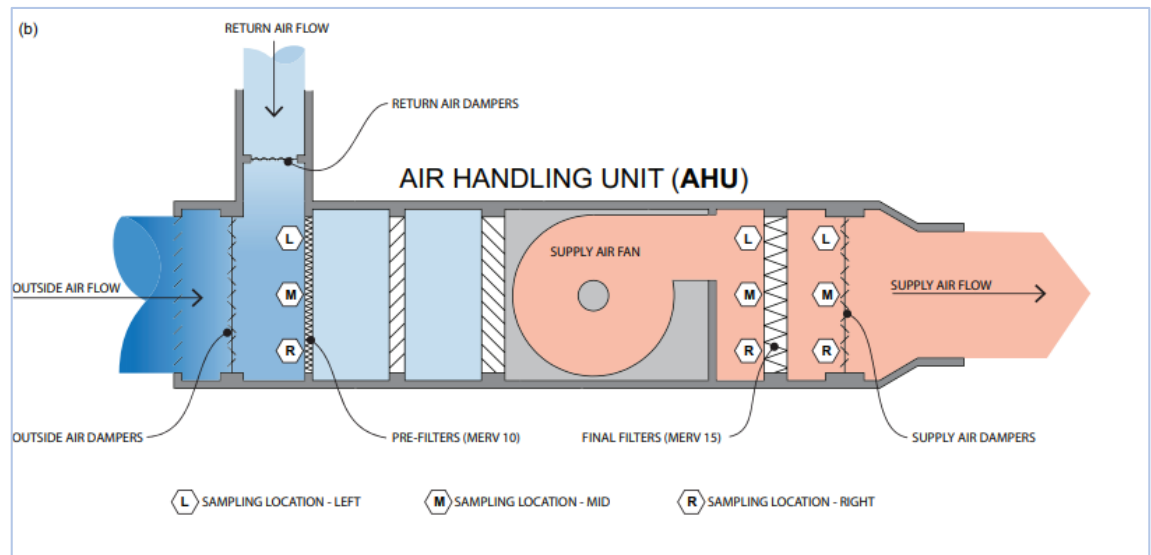
Figure 2. Floor plan of the 11th floor of building X, site of a coronavirus disease outbreak, Seoul, South Korea, 2020. Blue indicates the seating places of persons with confirmed cases.



# SARS-CoV-2 Transmission Debate

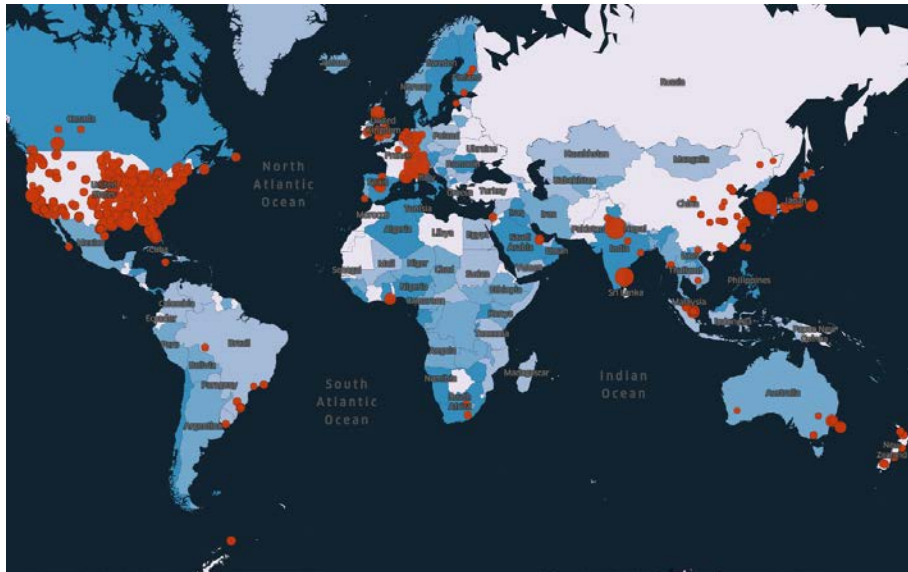
## Identification of SARS-CoV-2 RNA in Healthcare Heating, Ventilation, and Air Conditioning Units

- ~ 25% of samples had RNA
- Virality not checked
- Working on next phase
- MERV-15 Filters
- Working Hospital





# Superspreading Event Tracking



Code	Country	City/Region	Lat	Long	Setting1	Description	Indoor / Outdoor	Cases	Index Date
ITA7	Italy	Milan, Italy	45.463194	9.174297	Sports: Audience	Soccer game attendance	Indoor / Outdoor	7000	19/02/2020
KOR8	South Korea	Daegu, South Korea	35.813435	128.646341	Religious	The Shincheonjeonji church cluster	Indoor	5016	12/02/2020
IND5	India	Delhi, India	28.598	77.196	Religious	Tablighi Jamaat events, multiple days + events	Indoor	4000	15/03/2020
IND4	India	Koyambedu Market East Road, Virrugambakkam, Koyambedu,	18.066	80.195	Market	Vegetable market	Indoor / Outdoor	2760	22/04/2020
FRA2	France	Mulhouse, France	49.230	7.324	Religious		Indoor	2500	18/02/2020
USA917	United States	Marion Correctional Institution — Marion, Ohio	40.616604	-83.069296	Prison		Indoor	2,439	15/03/2020
USA19	United States	Pickaway Correctional Institution — Scioto Township, Ohio	41.172402	-81.450184	Prison		Indoor	1,791	15/03/2020
USA20	United States	Trousdale Turner Correctional Center — Hartsville, Tenn.	39.26755	-85.69804	Prison		Indoor	1,315	15/03/2020
IDO	Indonesia	Bandung, West Java, Indonesia	-6.920	107.600	Army base	Indonesian Army Officer Candidate School	Indoor / Outdoor	1280	06/07/2020
USA21	United States	Lompoc Prison Complex — Lompoc, Calif.	34.629464	-120.336594	Prison		Indoor	1,114	15/03/2020
USA911	United States	San Quentin, California, United States	37.938	-122.4000	Prison	San Quentin State Prison	Indoor	1105	15/06/2020
USA22	United States	Smithfield Foods pork processing facility — Sioux Falls, S.D.	43.5468258	-96.69063	Food processing		Indoor	1,098	15/03/2020
FRA5	France	Mediterranean Sea, France	42.920000	5.516572	Ship: Military	Navy ship	Indoor	1081	01/04/2020
USA23	United States	Cook County jail — Chicago, Ill.	41.88591	-87.62213	Prison		Indoor	1,057	15/03/2020
USA24	United States	Chuckawalla Valley State Prison — Blythe, Calif.	33.736458	-114.687973	Prison		Indoor	1,031	15/03/2020
USA25	United States	Tyson Foods meatpacking plant — Waterloo, Iowa	42.441117	-92.339209	Meat Processing		Indoor	1,031	15/03/2020
USA26	United States	Cummins Unit prison — Grady, Ark.	37.432335	-76.601616	Prison		Indoor	1,028	15/03/2020

<https://superspreadingdatabase.github.io/bubble-map-timeline.html>

Swinkels, K. (2020). COVID-19 Superspreading Events Around the World [Google Sheet]. Retrieved from <https://docs.google.com/spreadsheets/d/1c9jwMyT1lw2P0d6SDTno6nHLGMpheO9xJyGHgdBoco/edit?usp=sharing>

# Fundamental Assumptions

ASHRAE leadership has approved the following two statements regarding SARS-CoV-2.

## AIRBORNE TRANSMISSION

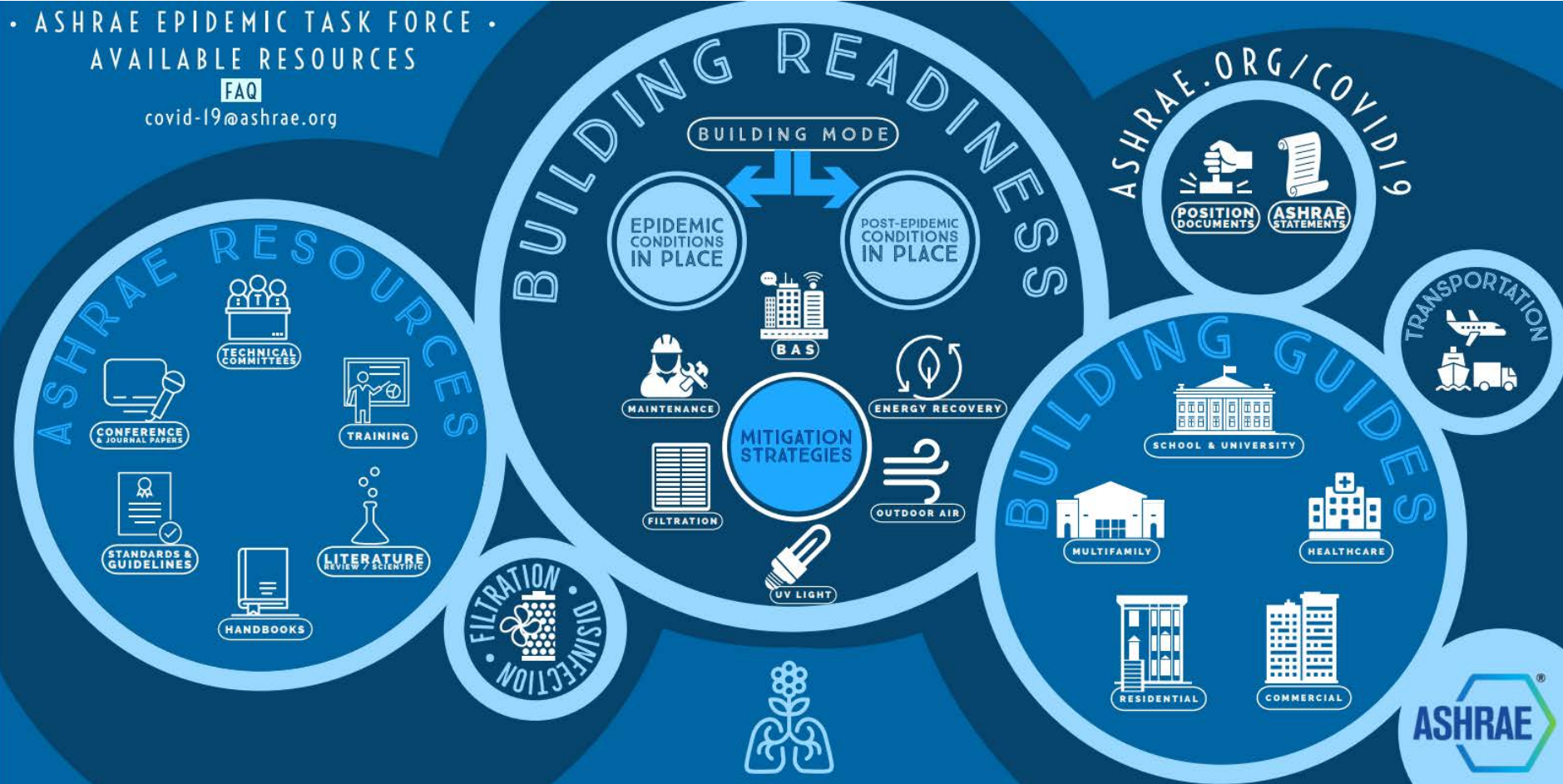
*Transmission of SARS-CoV-2 through the air is sufficiently likely that airborne exposure to the virus should be controlled. Changes to building operations, including the operation of heating, ventilating, and air-conditioning systems, can reduce airborne exposures.*

## OPERATION OF HVAC SYSTEMS

*Ventilation and filtration provided by heating, ventilating, and air-conditioning systems can reduce the airborne concentration of SARS-CoV-2 and thus the risk of transmission through the air. Unconditioned spaces can cause thermal stress to people that may be directly life threatening and that may also lower resistance to infection. In general, disabling of heating, ventilating, and air-conditioning systems is not a recommended measure to reduce the transmission of the virus.*

# Building Readiness Intent

# Roadmap to ASHRAE ETF Site



# Building Readiness: Intent

Building Readiness is meant to create practical guidance for how your building is operating, should be operating and how to practically check its operation.

Building Readiness modes of operation for the building should include the following:

- Epidemic Conditions in Place (ECiP)
  - Occupied- at pre-epidemic capacity
  - Occupied- at reduced capacity
  - Unoccupied temporarily, and
  - Operation during building closure for indefinite periods
- Post-Epidemic Conditions in Place (P-ECiP)
  - Prior to Occupancy
  - Operational Considerations once Occupied

# Building Readiness: Team

The Building Readiness Team could include professionals and licensed and certified individuals and companies that can perform the analysis, testing, design, construction, control programming, balancing, commissioning, maintenance and operation services required to make the adjustments and achieve the performance included in these recommendations.

The following are the typical service providers that may be required:

- Commissioning Provider (CxP)
- Test and Balance Company (TAB)
- Building Automation Systems (BAS) Company
- Contractors
- Architect and/or Engineer (AE)
- Owner's Facility Staff
- Building Operations

# Building Readiness: Plan

- Document to record the mitigation strategies
  - MUST include non-HVAC strategies
  - Also include HVAC mitigation strategies
- Non-HVAC strategies could include, but not be limited to, the following items:
  - Building Occupancy Levels Allowed
  - Face mask requirement or recommendation
  - Social distancing between desks, breakrooms, conference rooms, elevator, etc.
  - Directional flow for office space
  - Personal hygiene
  - Cleaning requirements
- HVAC strategies could include, but not limited to, the following items:
  - Increased Ventilation
  - Improved Filtration
  - Air cleaning devices (such as UVGI and other newer technologies)
- Each HVAC system needs to be analyzed

# Building Readiness: Plan

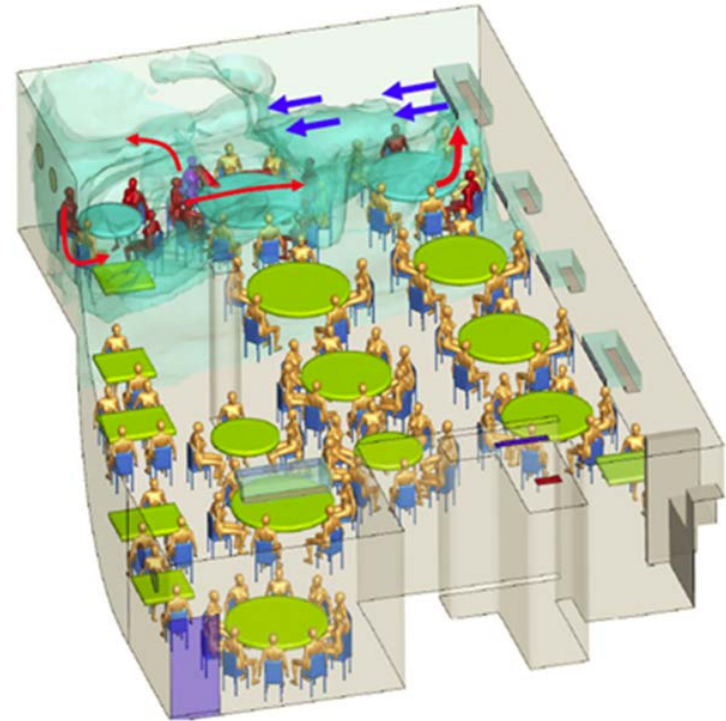
- Building Readiness modes of operation for the building should include the following:
- Epidemic Operating Conditions in Place (ECiP)
  - Occupied- at pre-epidemic capacity
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  - Unoccupied temporarily, and
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- Post-Epidemic Conditions in Place (P-ECiP)
  - Prior to Occupying
  - Operational Considerations once Occupied



# SARS-CoV-2 Transmission Evaluation

Guangzhou, CHN restaurant

- 10 of 21 diners at three tables
- Infected by 1 person
- Distance of up to 5m (16 feet)
- Poor ventilation and filtration



Li, et al. (2020) <https://doi.org/10.1101/2020.04.16.20067728>

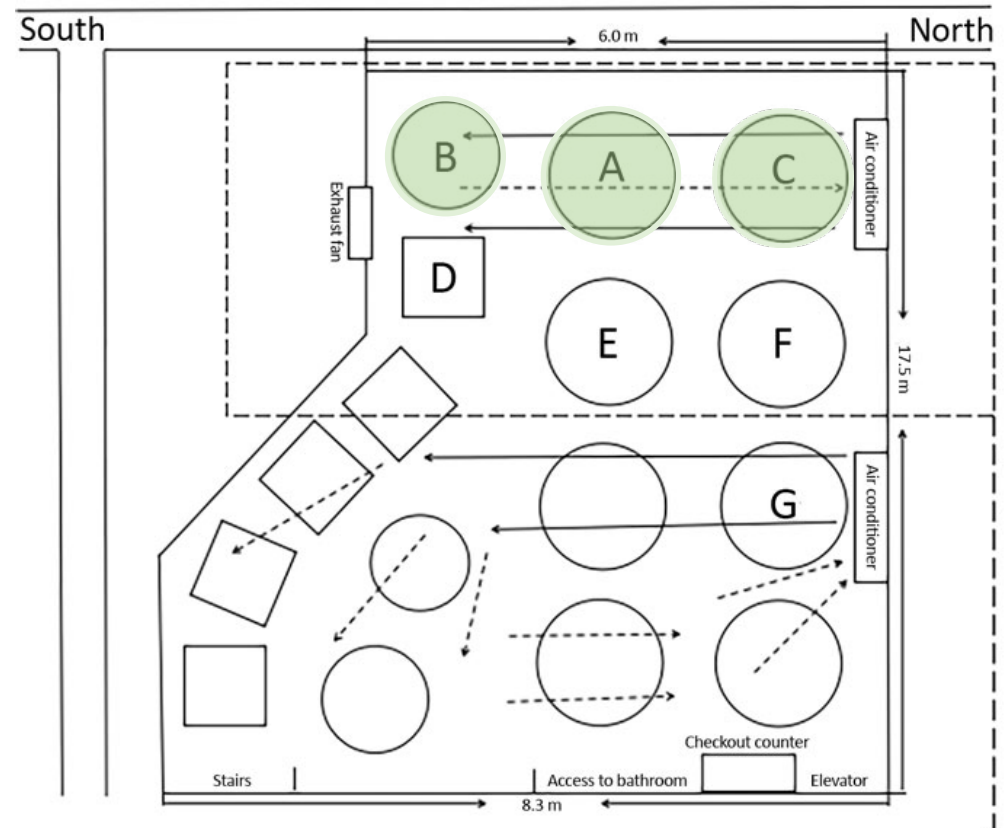
# SARS-CoV-2 Transmission Evaluation

Rule of thumb for indoor space:

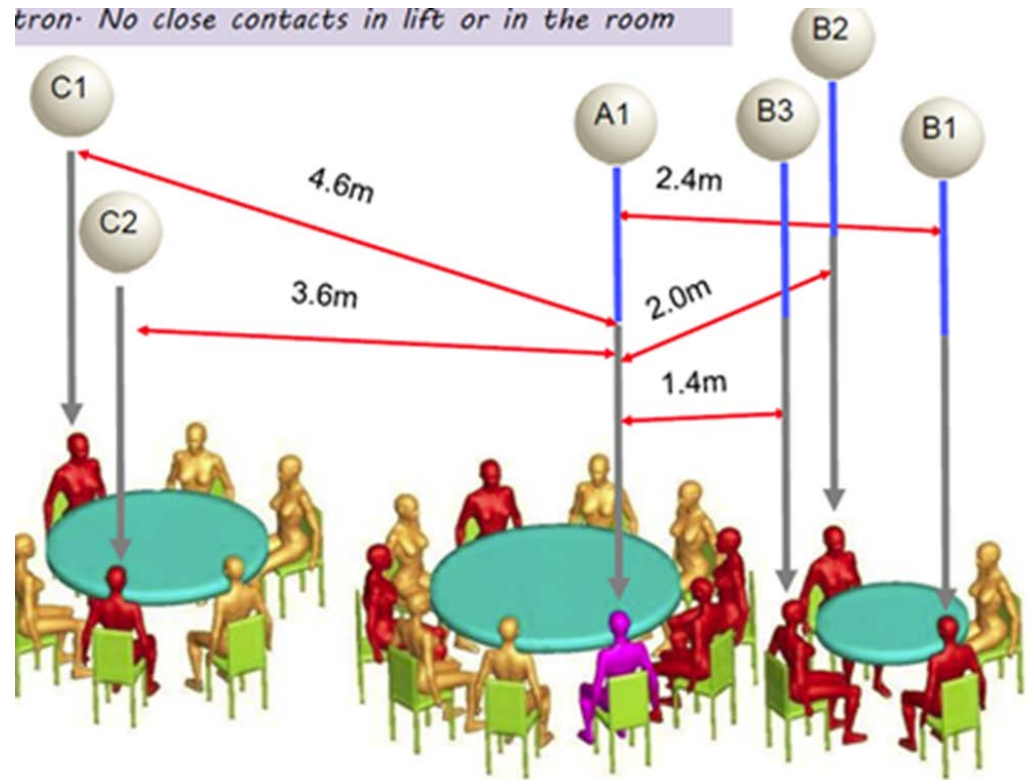
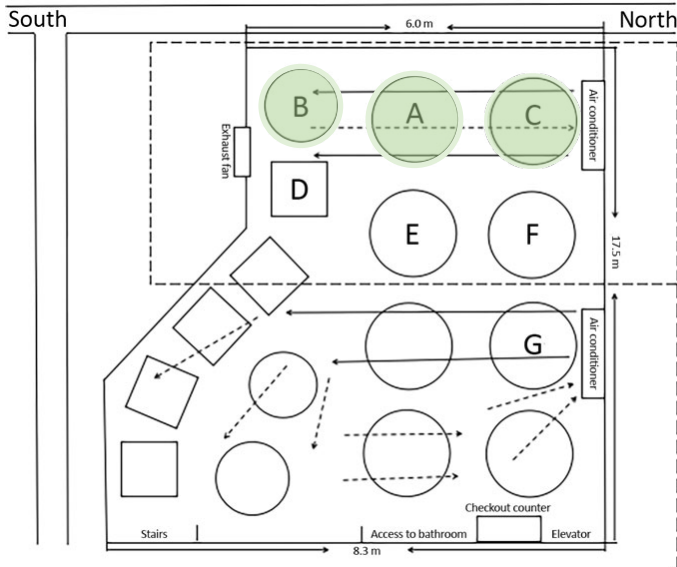
1. Outside Air? **Yes** (to code requirement and more)
2. MERV-13 filter? **Yes** (recirculation air)
3. Airflow direction? **Yes** (not blow from face of a person to others)

# Guangzhou, CHN Restaurant Evaluation

- Outside Air? **NO**
- Filter > MERV-13? **NO**
- Airflow Direction? **NO**



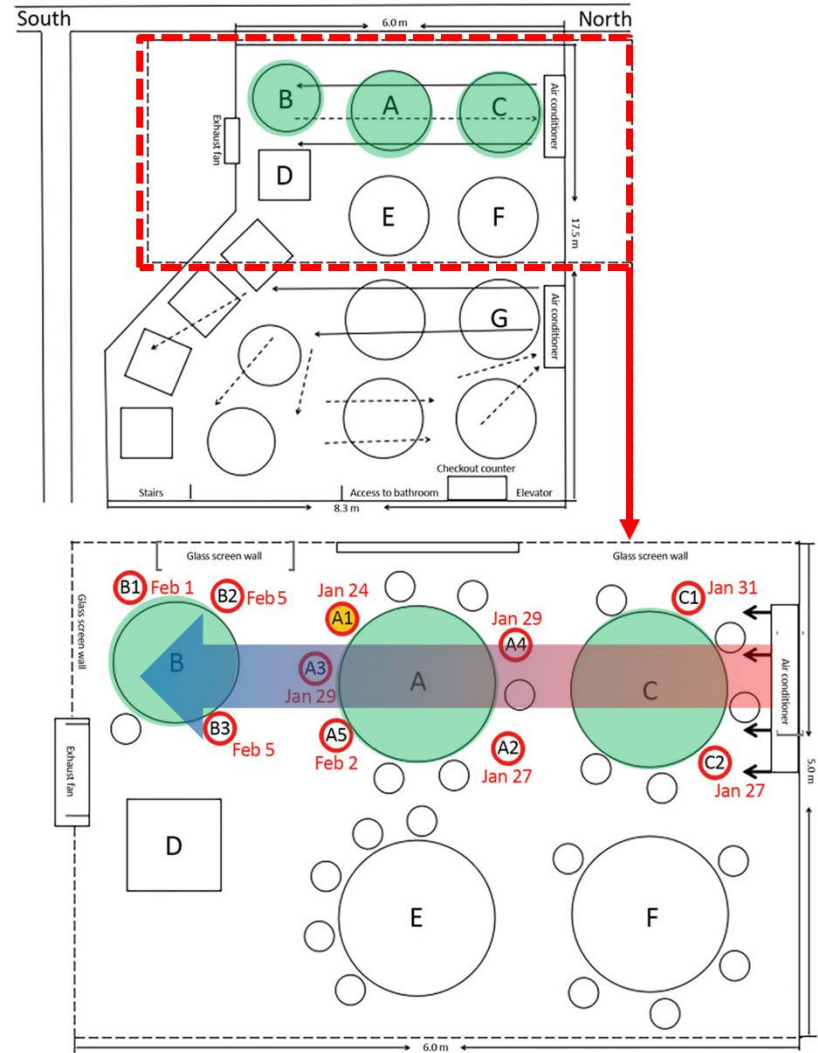
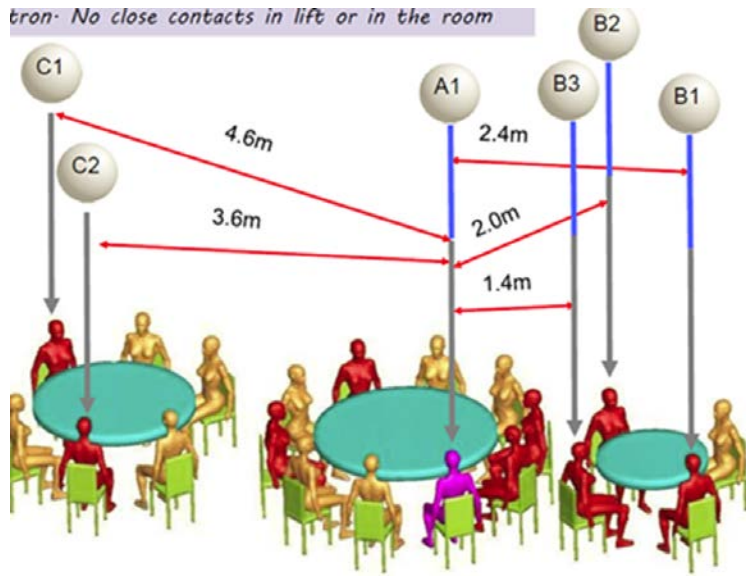
# Guangzhou, CHN Restaurant Evaluation



- Outside Air? **NO**
- Filter > MERV-13? **NO**
- Airflow Direction? **NO**

# Guangzhou, CHN Restaurant

## Evaluation



- Outside Air? **NO**
- Filter > MERV-13? **NO**
- Airflow Direction? **NO**

# Guangzhou, CHN Restaurant Evaluation





# Guangzhou, CHN Restaurant Evaluation



# Guangzhou, CHN Restaurant Evaluation

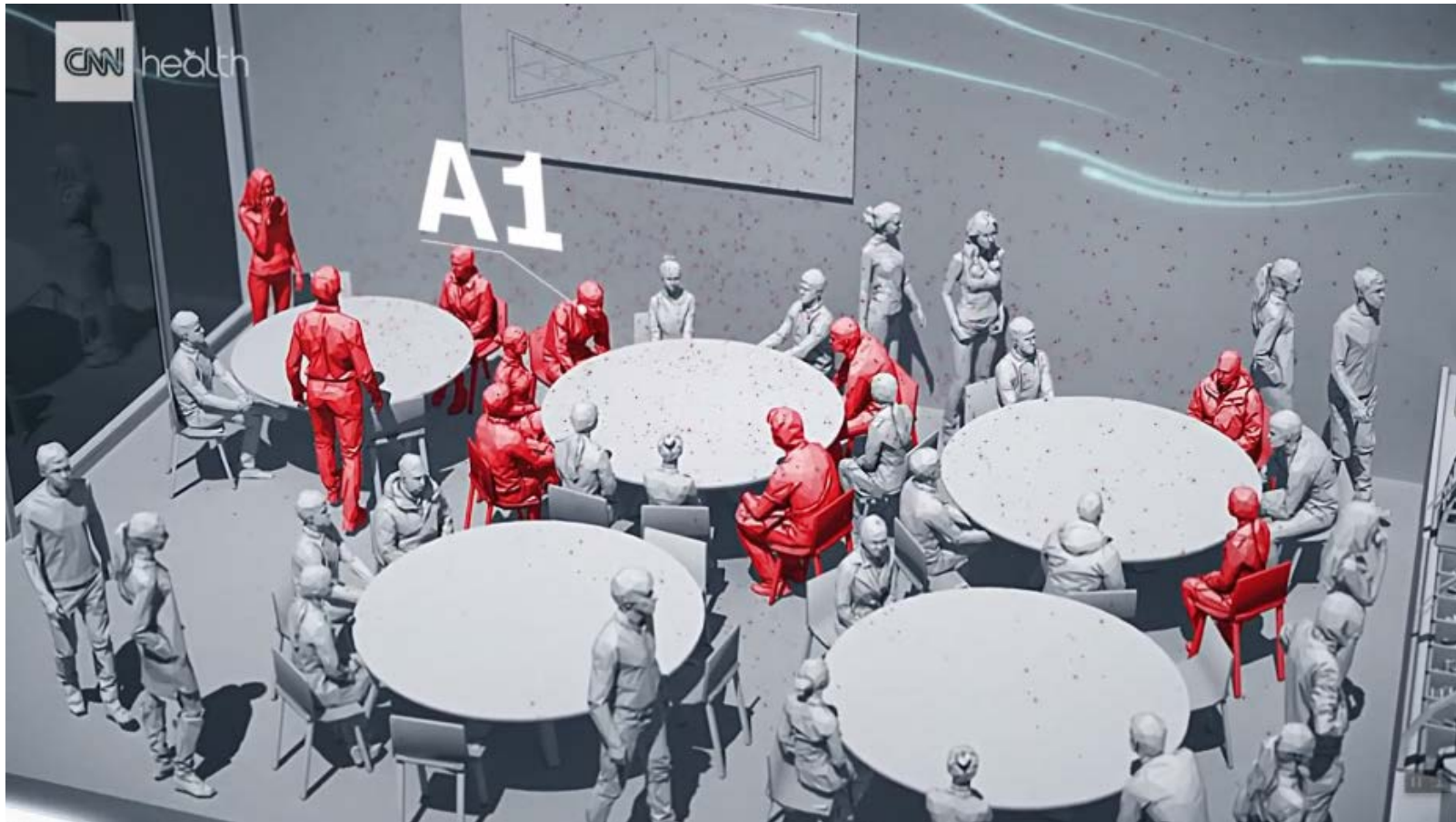




# Guangzhou, CHN Restaurant Evaluation



# Guangzhou, CHN Restaurant Evaluation



# Guangzhou, CHN Restaurant Evaluation



# Epidemic Conditions in Place (ECiP)

- Evaluate Existing Systems
- Mitigation Strategies
- Steps to Re-occupy Your Building

# Epidemic Conditions in Place (ECiP)

“Houston, we have a problem”

(Erroneous quote attributed to Jack Swigert, Apollo 13)

Epidemic, Pandemic or Disaster Conditions  
Have Been Declared or Recognized to Exist

# ECiP - Building Readiness Plan Systems Evaluation

- Gather Information
- Evaluate the Systems in Person
- Identify Deferred Maintenance
- Identify Mitigation Strategies
- Create a Work Plan
- Review with Stakeholders
- Implement

# ECiP - Building Readiness Plan Systems Evaluation

Gather as much documentation on the building as possible, such as:

- Most recent design documents, specifically HVAC and Plumbing systems
- Record documents, such as as-builts and specifications
- Equipment submittals
- Building Automation System (BAS) reports
- Recent TAB or Commissioning reports



# ECiP - Building Readiness Plan Workflow

- Walk the facility with stakeholders
- Consult insurers, legal counsel as necessary
- Consult local, state and federal regulators, as necessary



# ECiP - Building Readiness Plan Inspect Components & Systems



# ECiP - Building Readiness Plan

## Inspect Components & Systems

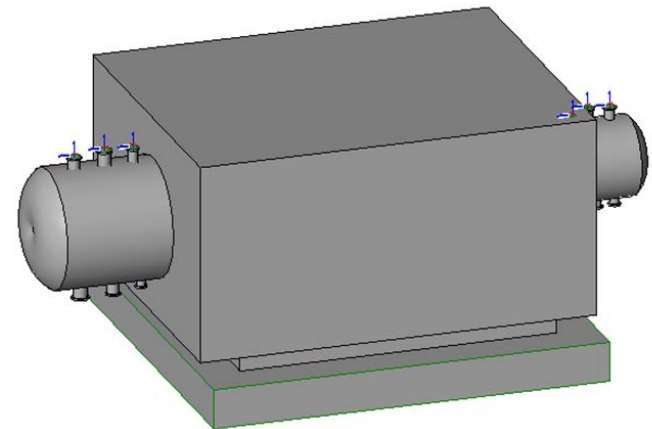
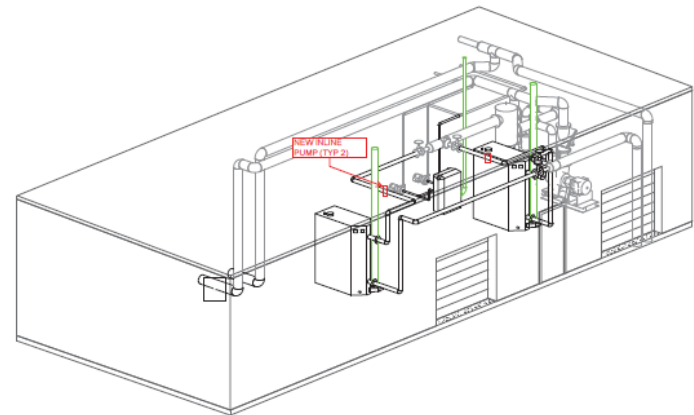
- Air Handling Equipment
  - Coils
  - Filters
  - Air cleaning devices
  - Dampers
- Dedicated Outdoor Air Systems
  - Energy Recovery



# ECiP - Building Readiness Plan

## HVAC System Types

- Single Zone
  - Split Systems
  - Packaged Rooftop
- Multizone
  - Variable Air Volume (VAV)
  - Variable Refrigerant Flow (VRF)
  - Fan Coil Units
- All Air
- Air Distribution Devices





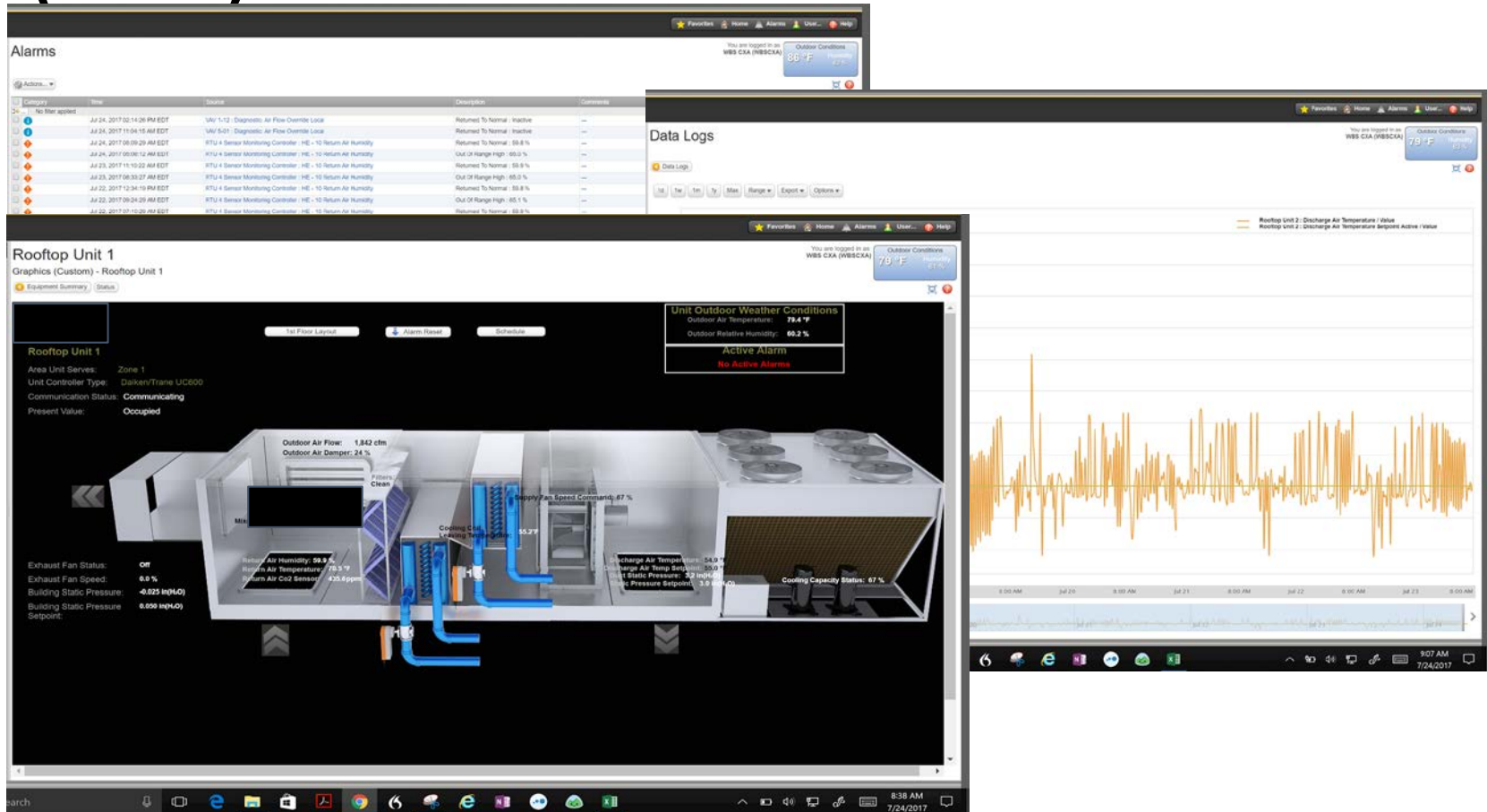
# ECiP - Building Readiness Plan

## HVAC System Types

- Water Distribution Systems
  - Chilled Water
    - Chillers
    - Cooling Towers
    - Pumps
    - Water Treatment
  - Heating Hot Water
    - Boilers
    - Pumps
    - Water Treatment
- Steam
  - Boilers
  - Water Treatment



# ECiP - Building Readiness Plan Building Automation Systems (BAS)



# ECiP - Building Readiness Plan

## BAS (cont'd)

- Print out current values set points and adjustable values from BAS (hard copy and PDF) prior to changes
- Perform complete backup of BAS and equipment controller settings and history prior to changes
- Store backups offsite and in secure Cloud Storage
- Setup and verify remote access to BAS is working and secure (work with IT, if appropriate)



# ECiP - Document the Work Plan

## Log All Deficiencies



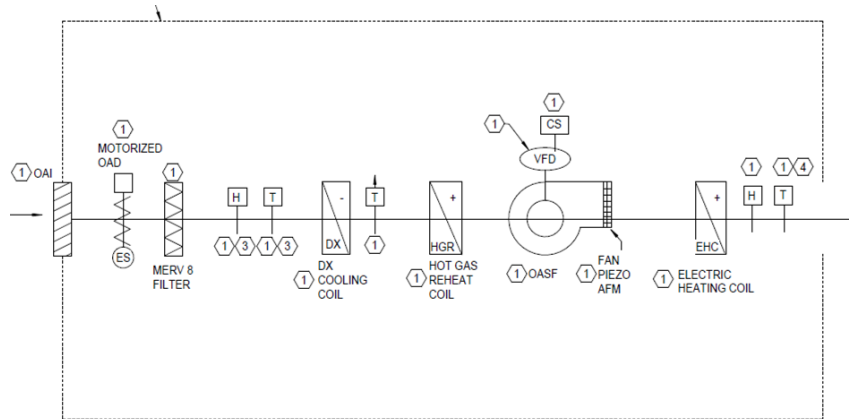
<b>Issue Log</b>	
Tag	Issue
RTU-1	Broken Condensate Drain Line
RTU-1	OA Damper Frozen Closed
Nurses Office	Pressurization appears to be positive

# ECiP- Mitigation Strategy Evaluation

- Ventilation
- Filtration
- Temperature and humidity control
- Air distribution
- Disinfection

# ECiP - Building Readiness Plan

## BAS- Sequences of Operation



- Develop Sequences of Operation for
  - Normal Occupied Mode
  - Normal Unoccupied Mode
  - Emergency shutdown
  - Partial shutdown
  - Starting back up after an event – re-occupancy
  - Alarms

	INPUTS		OUTPUTS		FEATURES		ALARM	ENERGY MGMT	NOTES
	DIGITAL	ANALOG	DIGITAL	ANALOG					
UNIT GRAPHIC DISPLAY	X								
STATUS (PERCENT SPEED)	X								
END SWITCH	X								
CURRENT SENSING RELAY									
TEMPERATURE		X							
RELATIVE HUMIDITY		X							
AIR FLOW			X						
RUN TIME				X					
SUPPLY FAN VFD FEEDBACK				X					
START/STOP	X							X	
OPEN/CLOSE	X							X	
BAS CONTROL			X					X	
DAMPER POSITION			X					X	
FAN SPEED				X				X	
STATUS/INTERLOCK					X			X	
HIGH/LOW LIMIT					X			X	
RUN TIME TOTALIZATION						X		X	
FAULT (VFD)						X		X	
OPTIMUM START/STOP						X		X	
DAY/NIGHT SETBACK						X		X	
OCCUPIED/UNOCCUPIED						X		X	
BAS TREND						X		X	
FAILURE MODE (SEE NOTES 1 AND 2)									N
OUTSIDE AIR DAMPER	X								
OUTDOOR AIR SUPPLY FAN START/STOP	X								
OUTDOOR AIR SUPPLY FAN STATUS	X	X							
OUTDOOR AIR SUPPLY FAN VFD	X			X					
FAN PIEZO AFM AIRFLOW	X			X					C 2
OUTSIDE AIR TEMPERATURE	X		X						
OUTSIDE AIR RELATIVE HUMIDITY	X		X						
COOLING COIL LEAVING AIR TEMPERATURE	X	X							
UNIT DISCHARGE RELATIVE HUMIDITY	X		X						
UNIT DISCHARGE AIR TEMPERATURE	X	X							
UNIT DISCHARGE AIR DEW POINT TEMP (CALCULATED)	X								
GLOBAL CO2 LEVEL/OA TEMP/RH	X							X	
COMPRESSOR UTILIZATION	X	X		X			X	X	C 2

# ECiP- Document the Work Plan

- Identify issues between existing systems' operation and design intent
- Identify the deferred maintenance to be done
- Identify the mitigation strategies to implement
- Detail any design modifications or component additions needed
- List all changes being proposed to BAS
- Identify existing alarm settings to be adjusted for the “epidemic” normal

# ECiP- Building Readiness Plan

- Identify the mitigation strategies to be used
  - HVAC
  - Non-HVAC
- Identify the mode of operation for the system and building
  - Include people loading percentage
  - Pre- and post-flush calculation or approach
  - How DCV will be disabled
- Identify maintenance concerns and issues
- Identify emergency mode of operations for people

# ECiP - Execute the Plan



<b>Plan</b>		
Tag	Issue	Priority
RTU-1	Repair Condensate Drain Line	3
RTU-1	Repair Frozen OA Damper	1
AHU-1	Upgrade Filters to MERV 13	2
Nurses Office	Balance to a negative pressure	1

# ECiP - Document the Work Plan Work Orders

- Collaborate with stakeholders to plan for modifications to operations
- Make small changes at a time
- Continue routine and scheduled maintenance





# ECiP - Communicate the Plan

## Keep Good Records

### Field Observations

14 Field Observations sorted by reference number

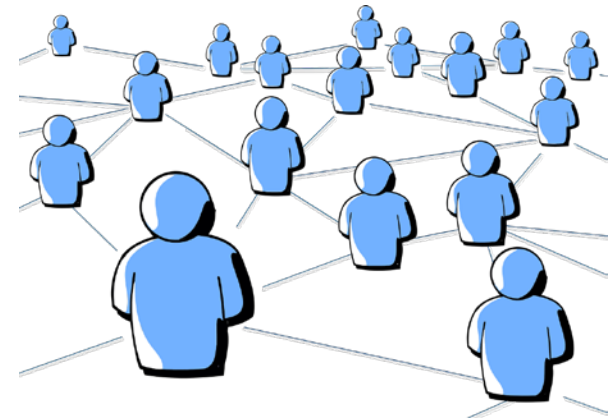
[Add New](#) [Export](#) [Email](#) [PDF](#) [Settings](#)

Select All Deselect All      « Previous Page 1 of 1 Next »      Showing 25 results per page.

<input type="checkbox"/>	No. 1	COMMISSIONING 1 issue	Actions	Watch
Site Walkthrough + OAC Meeting				
Collaborators		Observed on Jun 4, 2019 by Joel McKellar	View Details >	
<input type="checkbox"/>	No. 2	COMMISSIONING 4 issues	Actions	Watch
Site walkthrough + Controls Coordination Meeting				
Collaborators		Observed on Jul 18, 2019 by Joel McKellar	View Details >	
<input type="checkbox"/>	No. 3	COMMISSIONING 13 issues	Actions	Watch
Site Walkthrough + Equipment Updates				
Collaborators		Observed on Sep 24, 2019 by Joel McKellar	View Details >	
<input type="checkbox"/>	No. 4	COMMISSIONING 4 issues	Actions	Watch
Chilled Water Loop Startup/Flushing + Site Walkthrough				
Collaborators		Observed on Nov 6, 2019 by Joel McKellar	View Details >	

# ECiP - Communicate the Plan!

- Communicate
  - Clear, concise, correct and complete
  - Prefer written- email or text
  - Phone (follow-up email)
  - Meetings
- Document
  - If It's Important - Write it down!
- Follow Up
  - Don't set yourself up for failure

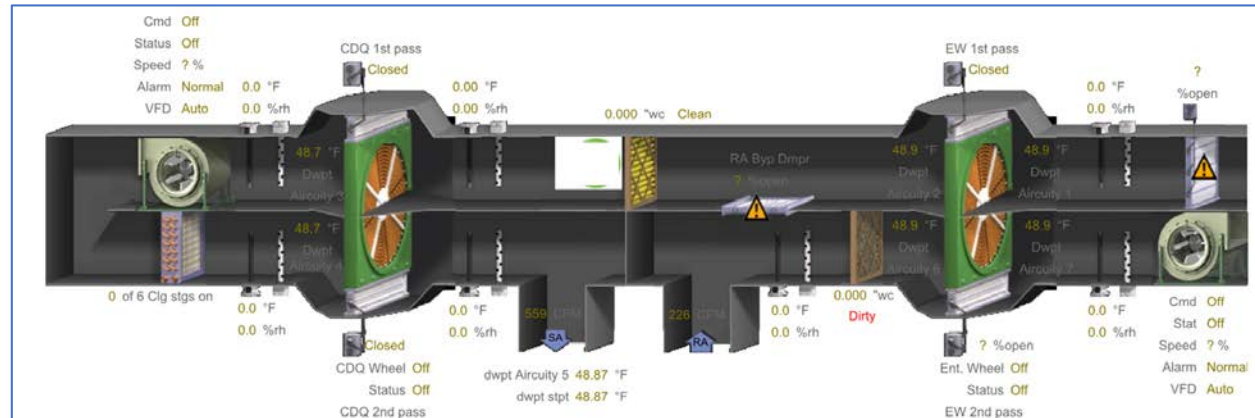


# Epidemic Conditions in Place (ECiP)

- Evaluate Existing Systems
- Mitigation Strategies
- Steps to Re-occupy Your Building

# ECiP- Engineering Controls

- Ventilation
- Filtration
- Temperature and humidity control
- Air distribution
- Disinfection



# ECiP- Engineering Controls

Mitigate  $\neq$  Eliminate

# ECiP- Engineering Controls

## Can We Increase Ventilation?

- Encourage building owners/ operators to increase ventilation air
  - without causing new issues
- Possibly let room design temperature setpoint slide a little
  - More outside air can be distributed into the space
- Check coil cleanliness
- Evaluate additional capacity available
- Can add control programming at BAS
- Disable Demand Controlled Ventilation\*

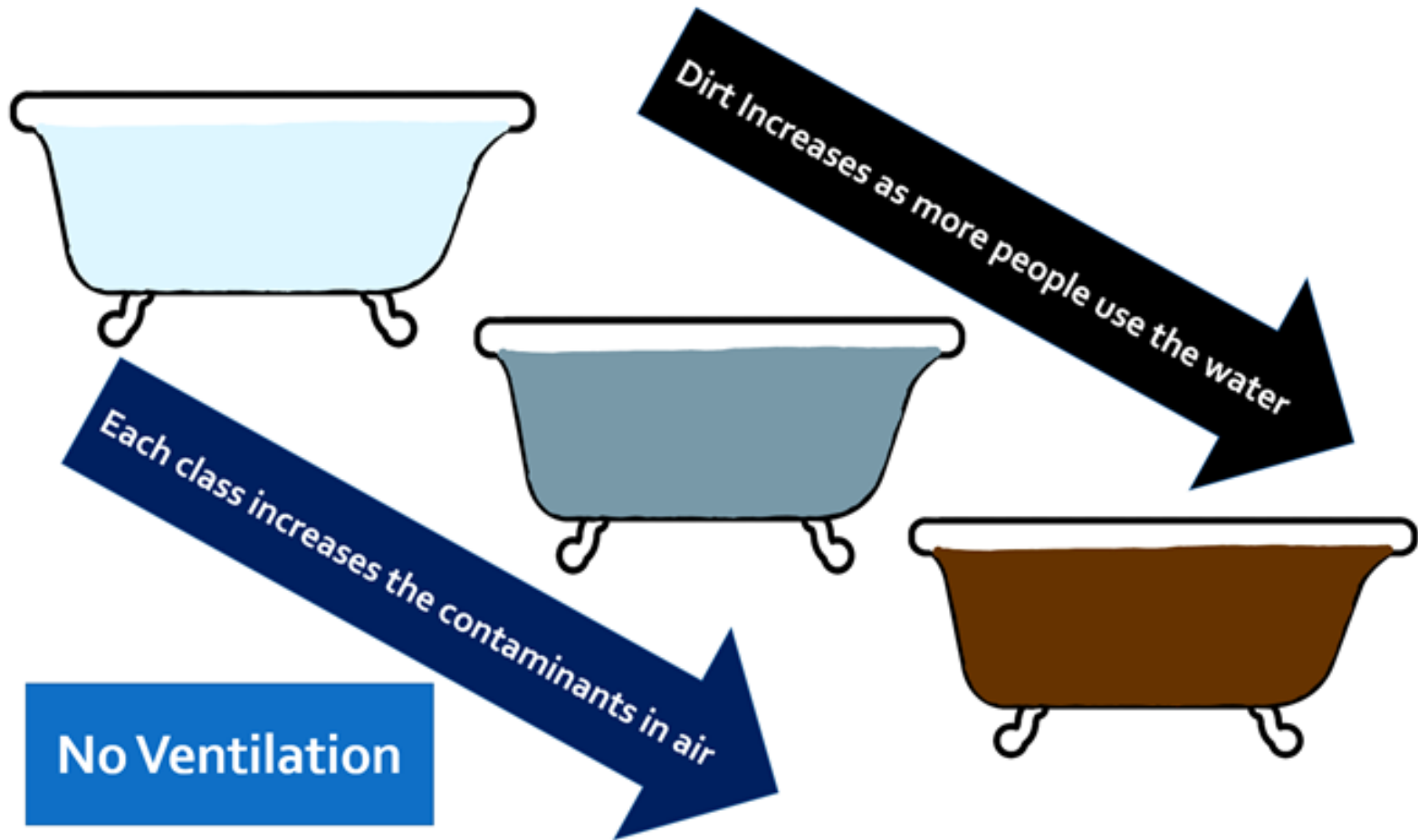
# ECiP- Engineering Controls Ventilation per Design / Code





# ECiP- Engineering Controls

## Ventilation per Design / Code



# ECiP- Engineering Controls Ventilation per Design / Code



Each class increases the contaminants in air,  
But ventilation minimizes exposure

**Ventilation**

# ECiP- Engineering Controls Ventilation per Design / Code

- ASHRAE Standard 62.1 – Ventilation for Acceptable Indoor Air Quality



# ECiP- Engineering Controls

## Can We Increase Ventilation?

- Cooling:
  - Inadequate Capacity for Sensible Cooling
  - Inadequate Capacity for Latent Cooling (dehumidification)
- Heating:
  - Inadequate Capacity for Heating
    - Potential for frozen coils or other system damage
  - Increased humidification loads in humidified buildings

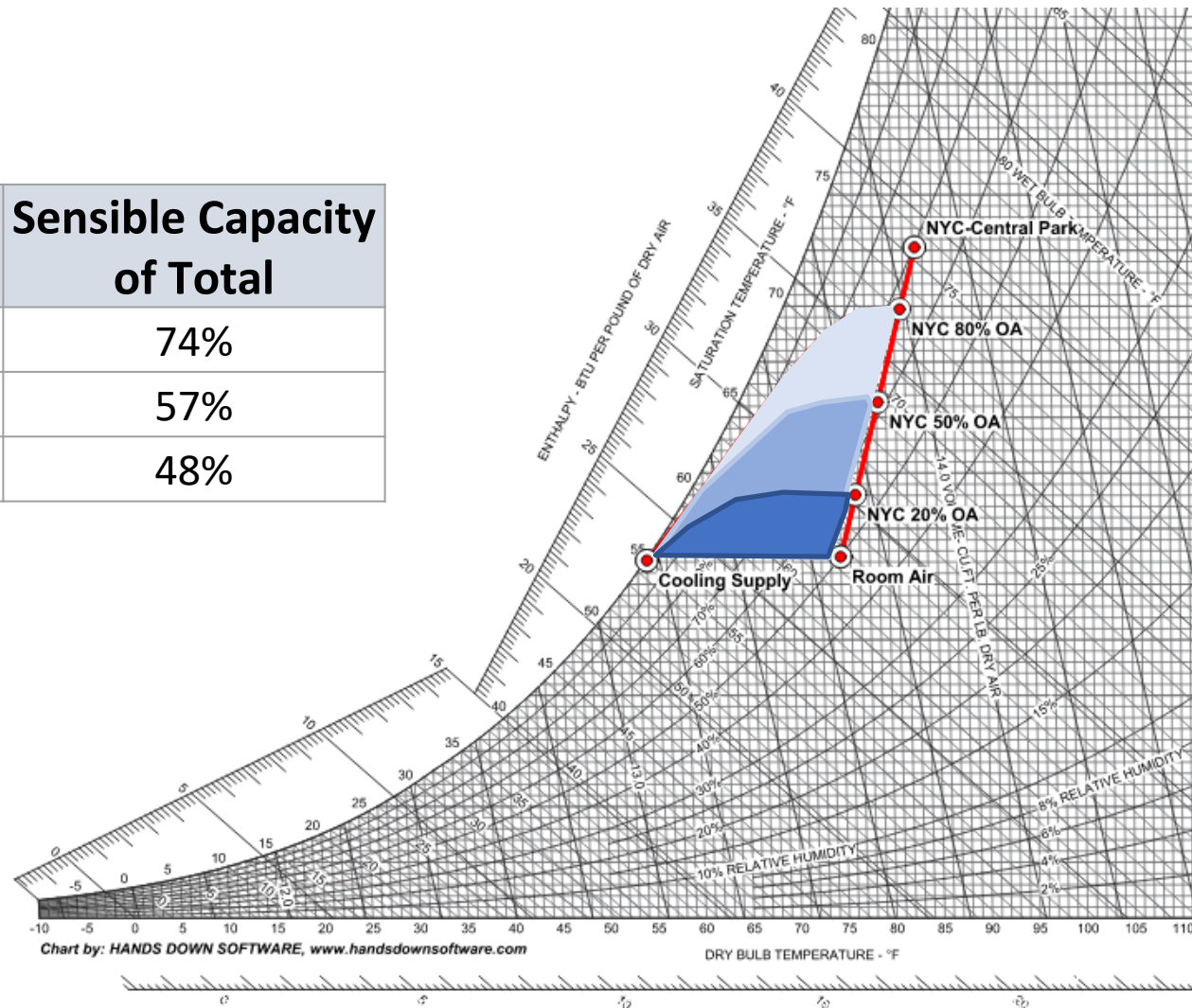
# ECiP- Engineering Controls Impact on Coil

- 10,000 CFM unit
- 44F CHW
- 12F delta
- 52F SA
- 78F RA
- 60% RA
- 88F MCDB
- 80F WB
- 8 row
- 126 FPI

Percent OA	EAT DB / WB	CHW GPM	Coil Pressure Drop (Ft H2O)	Total Capacity (MBH)	Sensible Capacity (MBH)
20	78.43 / 69.31	88.64	7.06	541.29	292.45
30	79.64 / 70.80	95.82	8.14	596.98	306.33
40	80.84 / 72.64	107.15	9.99	671.74	320.33
50	82.04 / 73.64	113.49	11.10	712.95	333.99
60	83.24 / 75.00	121.01	12.49	768.22	347.89
70	84.44 / 76.30	131.79	14.61	826.98	361.82
80	85.63 / 77.57	139.60	16.24	881.63	375.69
90	86.81 / 78.80	151.96	18.99	941.36	389.49

# ECiP- Engineering Controls Impact on Coil

OA%	Load Increase %	Sensible Capacity of Total
20%	N/A	74%
50%	45%	57%
80%	90%	48%



# ECiP- Engineering Controls

## Can We Increase Ventilation?

- Use Increased OA instead of Supply Temperature Reset
  - Requires BAS
  - Monitor RH or Dewpoint
  - Requires programming update
- Twist on Economizer Mode

# ECiP- Engineering Controls Flushing Calculations

- One air change =  $c / C_0 = \exp^{-1} = 0.368$
- Three air changes =  $c / C_0 = \exp^{-3} = 0.050$
- Therefore, three air changes result in the removal of 95% of the contaminants in the space for a well mixed system
- Assumptions:
  - $V$  = Volume
  - $Q_t$  = Total air flow
  - $c$  = space concentration
  - $C(t=0) = C_0$
  - $C_{OA} = 0$
  - $N$  = number of air changes
  - ACH is outdoor airflow rate in air changes per hour
  - $t[h]$  = hours for pre- and post-flush



# ECiP- Engineering Controls Flushing Calculations

$$VdC = (QC_o - QC)dt$$

Outdoor air concentration is zero so

$$VdC = -QCdt$$

$$\frac{dC}{C} = -\frac{Q}{V}dt$$

$$\int_{C_o}^C \frac{dC}{C} = -\int_0^t \frac{Q}{V}dt$$

$$\ln(C) - \ln(C_o) = -\frac{Qt}{V}$$

$$\frac{C}{C_o} = \exp\left(-\frac{Qt}{V}\right) = \exp(-N)$$

Where N = number of air changes

Time for N air changes:

$$N = \frac{Qt}{V}$$

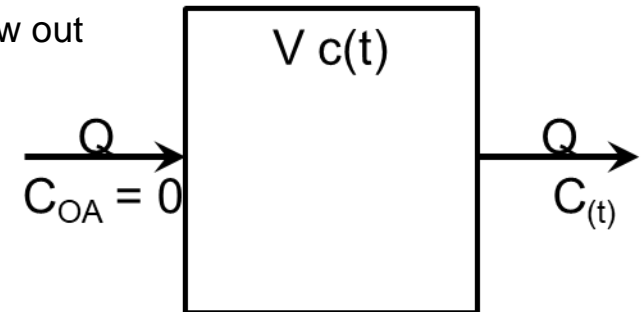
$$t = \frac{N}{Q/V}$$

$$t[h] = \frac{N}{ACH}$$

Where ACH is the outdoor air flow rate in air changes per hour (ACH)

Change of contaminant in space is equal to flow of contaminant in minus flow of contaminant out during a time interval dt

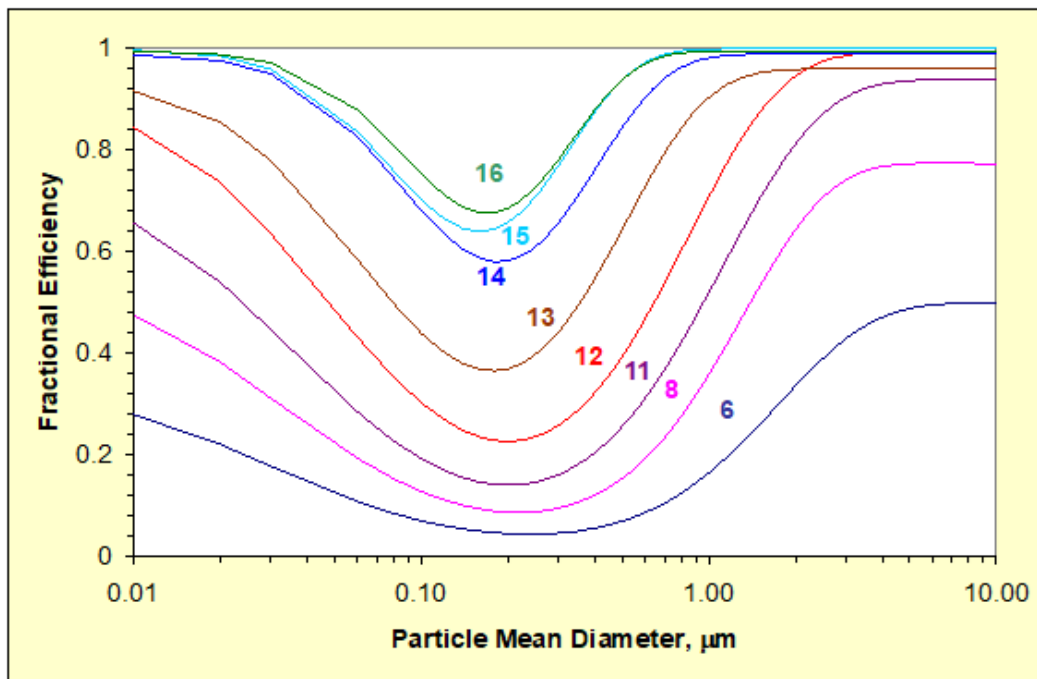
Flow in – Flow out



# ECiP- Design Consideration

## Can We Increase Filtration?

- Most buildings have MERV 6 or MERV 8 filters
- ASHRAE recommends using filters that are MERV 13 or MERV 14



Approximate Equivalent Ratings for Filters Tested Under ASHRAE Standard 52.2 (MERV) and ISO 16890	
ASHRAE MERV * (Standard 52.2)	ISO 16890 Rating
1-6	ISO Course
7-8	ISO Course >95%
9-10	ePM <sub>10</sub>
11-12	ePM <sub>2.5</sub>
13-16	ePM <sub>1</sub>

# ECiP- Design Consideration

## MERV or MERV-A

Table 12-1 Minimum Efficiency Reporting Value (MERV) Parameters

Standard 52.2 Minimum Efficiency Reporting Value (MERV)	Composite Average Particle Size Efficiency, % in Size Range, $\mu\text{m}$			Average Arrestance, %
	Range 1 0.30 to 1.0	Range 2 1.0 to 3.0	Range 3 3.0 to 10.0	
1	N/A	N/A	$E_3 < 20$	$A_{avg} < 65$
2	N/A	N/A	$E_3 < 20$	$65 \leq A_{avg}$
3	N/A	N/A	$E_3 < 20$	$70 \leq A_{avg}$
4	N/A	N/A	$E_3 < 20$	$75 \leq A_{avg}$
5	N/A	N/A	$20 \leq E_3$	N/A
6	N/A	N/A	$35 \leq E_3$	N/A
7	N/A	N/A	$50 \leq E_3$	N/A
8	N/A	$20 \leq E_2$	$70 \leq E_3$	N/A
9	N/A	$35 \leq E_2$	$75 \leq E_3$	N/A
10	N/A	$50 \leq E_2$	$80 \leq E_3$	N/A
11	$20 \leq E_1$	$65 \leq E_2$	$85 \leq E_3$	N/A
12	$35 \leq E_1$	$80 \leq E_2$	$90 \leq E_3$	N/A
13	$50 \leq E_1$	$85 \leq E_2$	$90 \leq E_3$	N/A
14	$75 \leq E_1$	$90 \leq E_2$	$95 \leq E_3$	N/A
15	$85 \leq E_1$	$90 \leq E_2$	$95 \leq E_3$	N/A
16	$95 \leq E_1$	$95 \leq E_2$	$95 \leq E_3$	N/A

Table J-2 KCI Conditioned Per Appendix J Minimum Efficiency Reporting Value (MERV-A) Parameters

Standard 52.2 Minimum Efficiency Reporting Value (MERV-A)	Composite Average Particle Size Efficiency, % in Size Range, $\mu\text{m}$			Average Arrestance, %
	Range 1 (0.30 to 1.0 $\mu\text{m}$ )	Range 2 (1.0 to 3.0 $\mu\text{m}$ )	Range 3 (3.0 to 10.0 $\mu\text{m}$ )	
1-A	N/A	N/A	$E_{3-A} < 20$	$A_{avg} < 65$
2-A	N/A	N/A	$E_{3-A} < 20$	$65 \leq A_{avg}$
3-A	N/A	N/A	$E_{3-A} < 20$	$70 \leq A_{avg}$
4-A	N/A	N/A	$E_{3-A} < 20$	$75 \leq A_{avg}$
5-A	N/A	N/A	$20 \leq E_{3-A}$	N/A
6-A	N/A	N/A	$35 \leq E_{3-A}$	N/A
7-A	N/A	N/A	$50 \leq E_{3-A}$	N/A
8-A	N/A	$20 \leq E_{2-A}$	$70 \leq E_{3-A}$	N/A
9-A	N/A	$35 \leq E_{2-A}$	$75 \leq E_{3-A}$	N/A
10-A	N/A	$50 \leq E_{2-A}$	$80 \leq E_{3-A}$	N/A
11-A	$20 \leq E_{1-A}$	$65 \leq E_{2-A}$	$85 \leq E_{3-A}$	N/A
12-A	$35 \leq E_{1-A}$	$80 \leq E_{2-A}$	$90 \leq E_{3-A}$	N/A
13-A	$50 \leq E_{1-A}$	$85 \leq E_{2-A}$	$90 \leq E_{3-A}$	N/A
14-A	$75 \leq E_{1-A}$	$90 \leq E_{2-A}$	$95 \leq E_{3-A}$	N/A
15-A	$85 \leq E_{1-A}$	$90 \leq E_{2-A}$	$95 \leq E_{3-A}$	N/A
16-A	$95 \leq E_{1-A}$	$95 \leq E_{2-A}$	$95 \leq E_{3-A}$	N/A

# ECiP- Design Consideration

## Can We Increase Filtration?

- Concerns over the change in filter
  - Filter rack depth
  - Leakage of the frame
  - Impact on Fan Capacity
  - Additional Energy Use



# Frame Leakage Impact

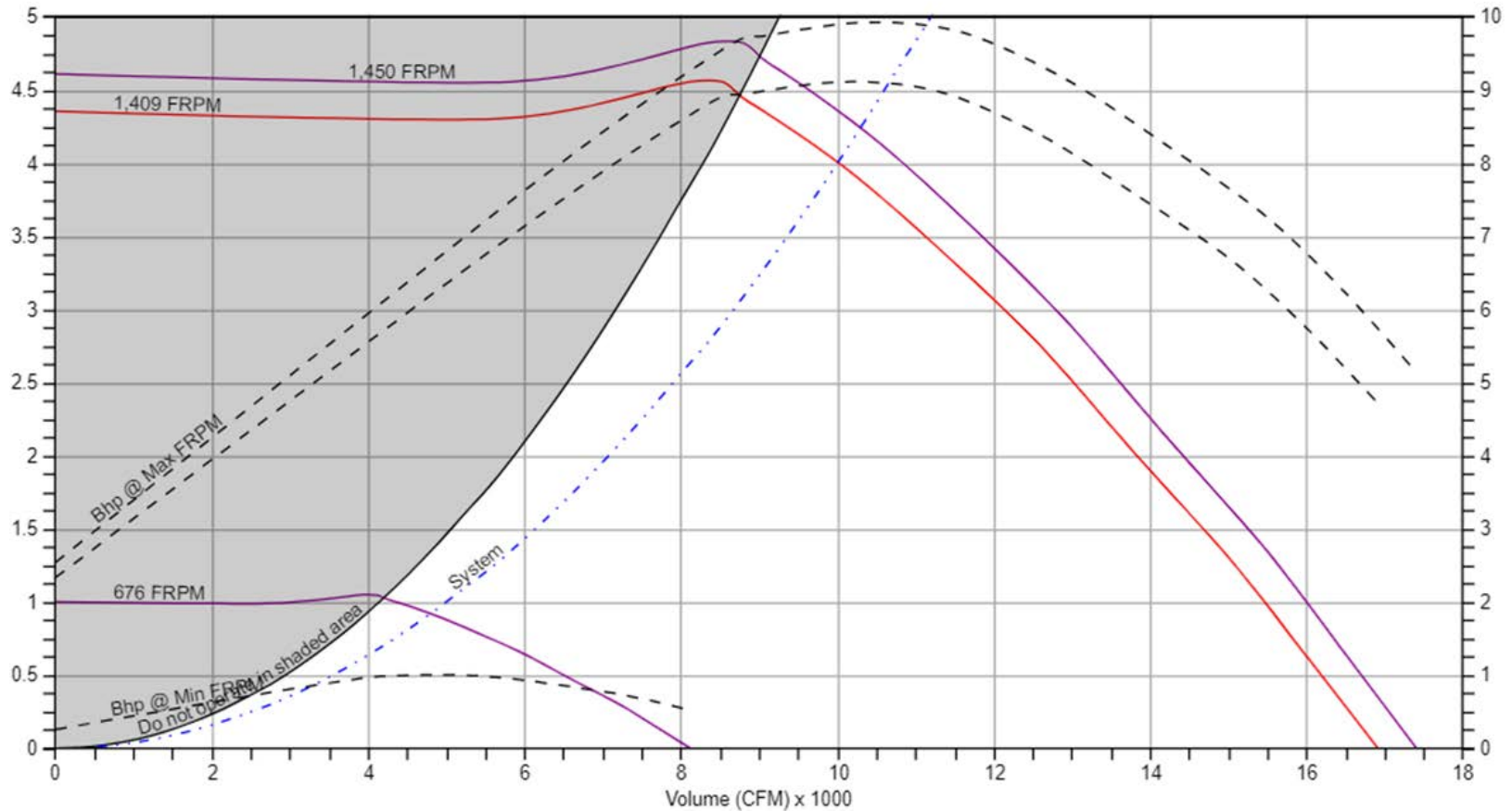
**Table 5: Effective MERV ratings with bypass included**

<b>Filter</b>	<b>1 mm gap, 2 bends</b>	<b>1 mm gap, 0 bends</b>	<b>10 mm gap, 2 bends</b>	<b>10 mm gap, 0 bends</b>
MERV 6	6	6	5	<5
MERV 11	11	11	8	8
MERV 15	14	14	8	8

Ward, Matthew & Siegel, Jeffrey. (2005). Modeling Filter Bypass: Impact on Filter Efficiency. ASHRAE Transactions. 111.

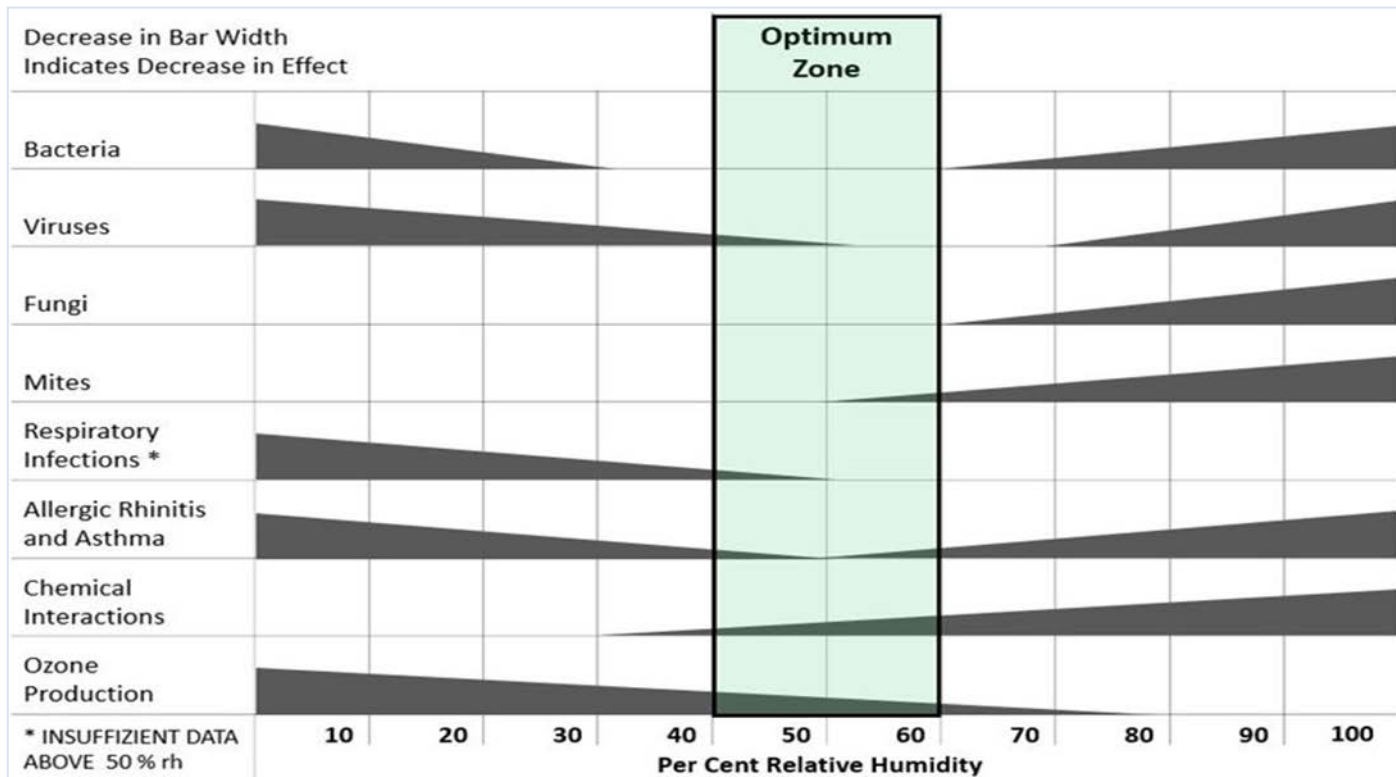
# ECiP- Design Consideration

## Can We Increase Filtration?



# ECiP – Relative Humidity Levels

- ASHRAE Guidance is to maintain 40% to 60%

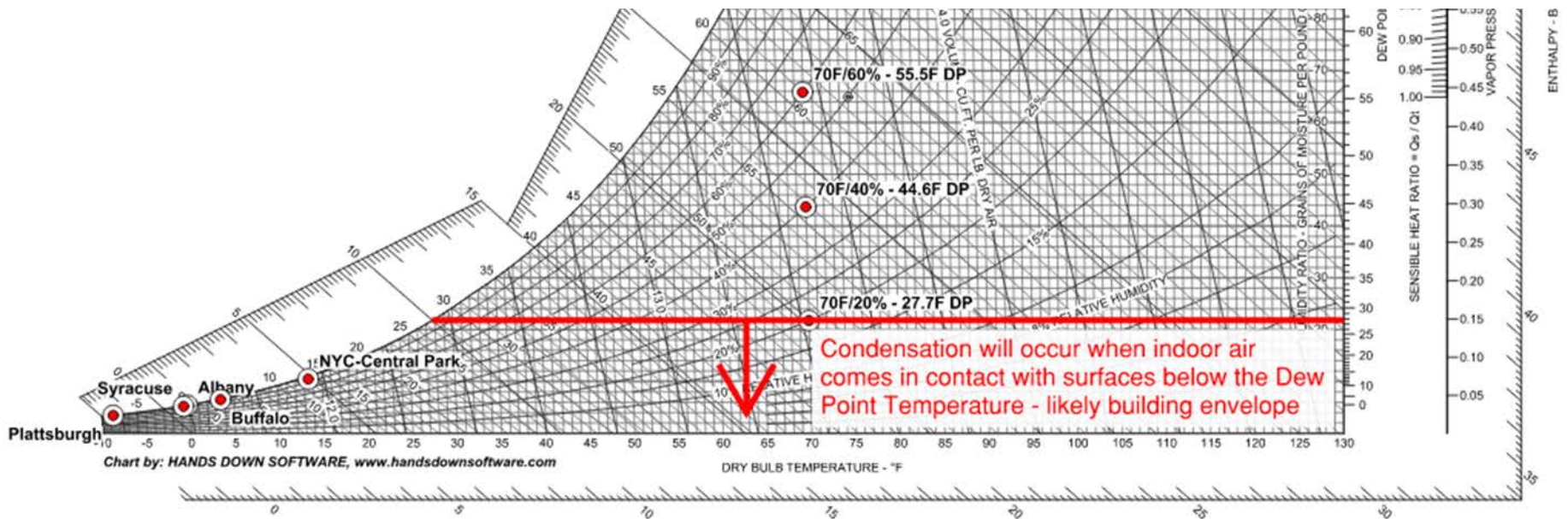


# ECiP – Relative Humidity Levels

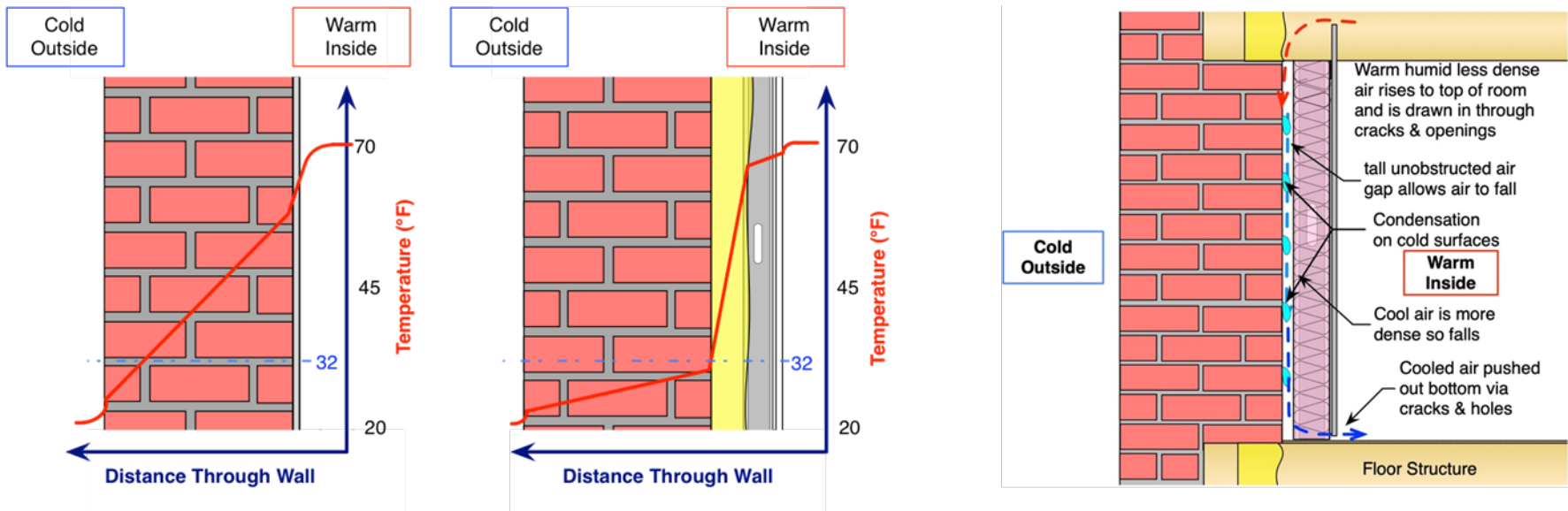
- Humidifier Application Considerations
  - Will increased humidity cause issues for building and/or occupants?
  - Can desired humidity rate be achieved with central system distribution?
  - Is appropriate water treatment feasible?
  - Can equipment be maintained properly?



# ECiP – Relative Humidity Levels



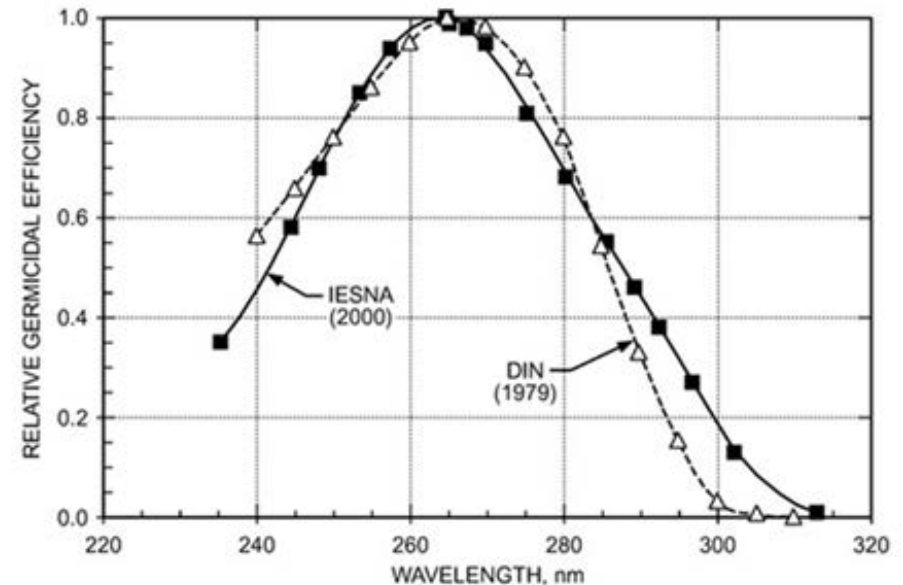
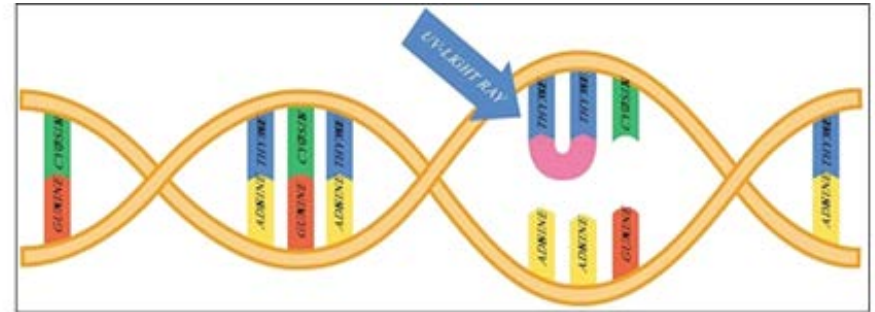
# ECiP – Relative Humidity Levels



# ECiP- Design Consideration

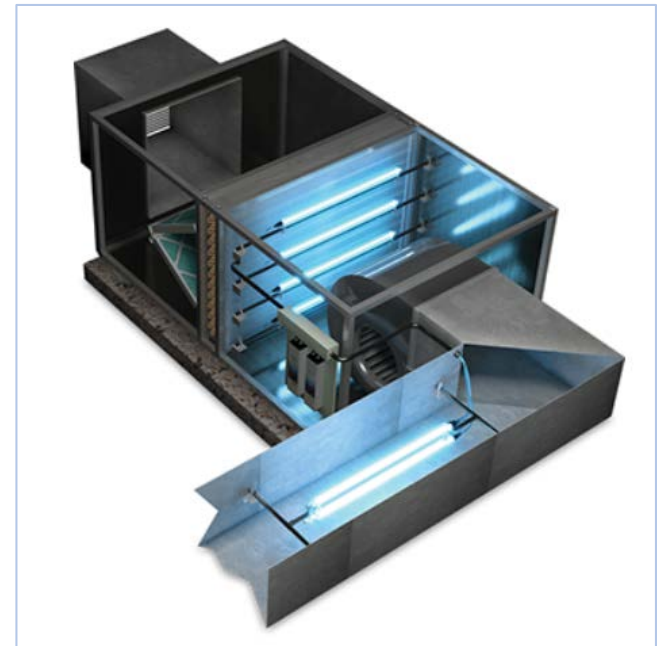
## UVGI/ Air Cleaning

- Ultraviolet light in UVC band
- 265 nm ideal, 254 nm produced by low pressure Hg vapor lamps is standard
- Disrupts microbial DNA/RNA, prevents reproduction
- Exponential dose response
- Coronavirus susceptibility is good
- Long record of application, CDC approved for tuberculosis control as adjunct to filtration



# ECiP- Design Consideration UVGI/ Air Cleaning

- Banks of UV-Lamps installed inside HVAC systems or associated ductwork
- Requires high UV doses to inactivate microorganisms on-the-fly as they pass through the irradiated zone due to limited exposure time
  - Minimum target UV dose of 1,500  $\text{mW}\cdot\text{s}/\text{cm}^2$  (1,500  $\text{mJ}/\text{cm}^2$ )
  - Systems typically designed for 500 fpm moving airstream
  - Minimum irradiance zone of two feet
  - Minimum UV exposure time of 0.25 second



Images from Fresh-Aire UV  
<https://www.freshaireuv.com/wp-content/uploads/2019/08/trs-ads-shadow-big.png>

# Bipolar Ionization and other Emerging Technologies

## ASHRAE consulted with CDC regarding the use of Bipolar Ionization and other emerging technologies and received the following guidance:

*“CDC does not provide recommendations for, or against, any manufacturer or manufacturer’s product.*

*While bi-polar ionization has been around for decades, the technology has matured and many of the earlier potential safety concerns are reportedly now resolved. If you are considering the acquisition of bi-polar ionization equipment, you will want to be sure that the equipment meets UL 2998 standard certification (Environmental Claim Validation Procedure (ECVP) for Zero Ozone Emissions from Air Cleaners) which is intended to validate that no harmful levels of ozone are produced.*

*Relative to many other air cleaning or disinfection technologies, needlepoint bi-polar ionization has a less-documented track record in regards to cleaning/disinfecting large and fast volumes of moving air within heating, ventilation, and air conditioning (HVAC) systems. This is not to imply that the technology doesn’t work as advertised, only that in the absence of an established body of evidence reflecting proven efficacy under as-used conditions, the technology is still considered by many to be an “emerging technology”.*

*As with all emerging technologies, consumers are encouraged to exercise caution and to do their homework. Consumers should research the technology, attempting to match any specific claims against the consumer’s intended use. Consumers should request efficacy performance data that quantitatively demonstrates a clear protective benefit under conditions consistent with those for which the consumer is intending to apply the technology. Preferably, the documented performance data under as-used conditions should be available from multiple sources, some of which should be independent, third party sources.”*

# ECiP - Special Considerations

## Reentrainment

- It is important to note that this is not a major concern for buildings that are not intentionally having COVID-19 positive people in the building or spaces.
- For re-entrainment of the virus to be an issue, there must be someone present in the building shedding, have it captured by the HVAC system, and be exhausted and then re-entrained through the outside air and re-introduced elsewhere.
- There is a very low percentage of being the transmission route for a building, but warrants being checked.

# ECiP - Special Considerations

## Reentrainment

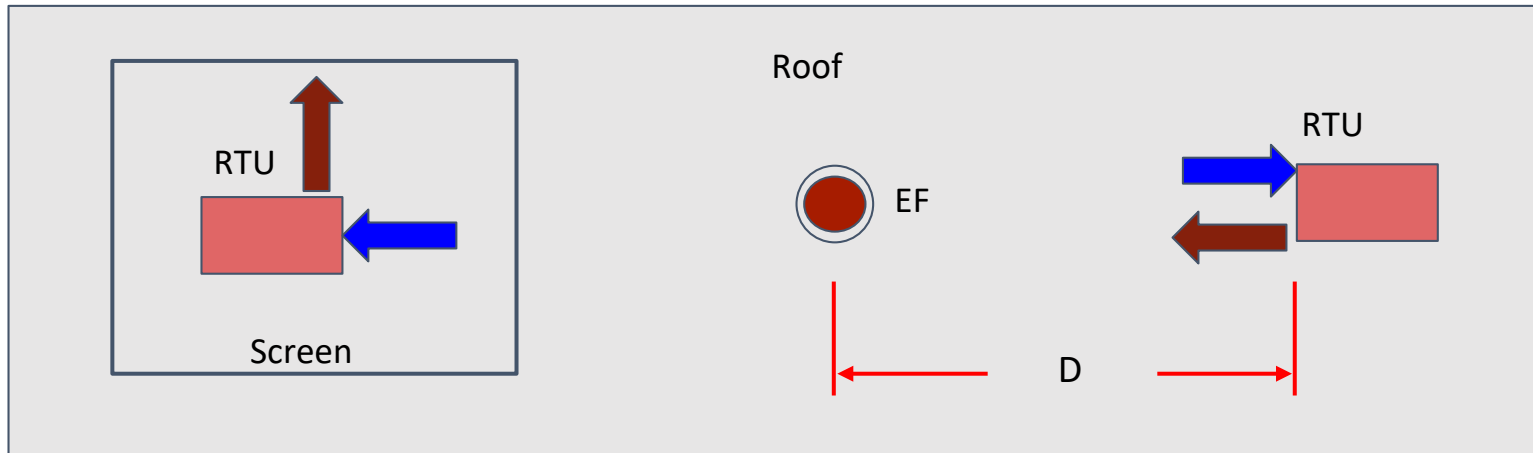
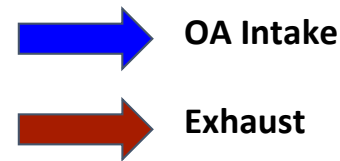
- Re-entrainment of contaminants from exhaust air can occur in all buildings.
- Re-entrainment can occur at any receptor (outside air intake, operable window, doors, etc.).
- Please refer to the Exhaust Re-entrainment Guide for information on the different field investigations:
  - Level 0 - Observation for Re-entrainment Risk Assessment
  - Level 1 - Semi-Qualitative Re-entrainment Risk Assessment
  - Level 2 - Experimental Re-entrainment Risk Assessment
  - Level 3 - Qualitative based on known emissions Re-entrainment Risk Assessment
  - Level 4 - Expert Re-entrainment Risk Assessment

# ECiP - Special Considerations

## Reentrainment

### Conditions of Interest

- OA Intake Locations
- Exhaust Locations



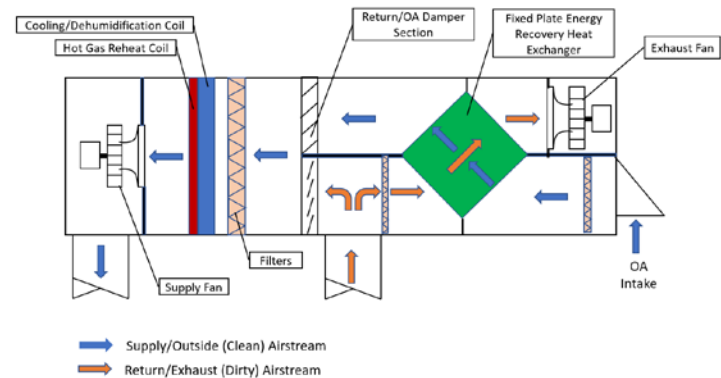
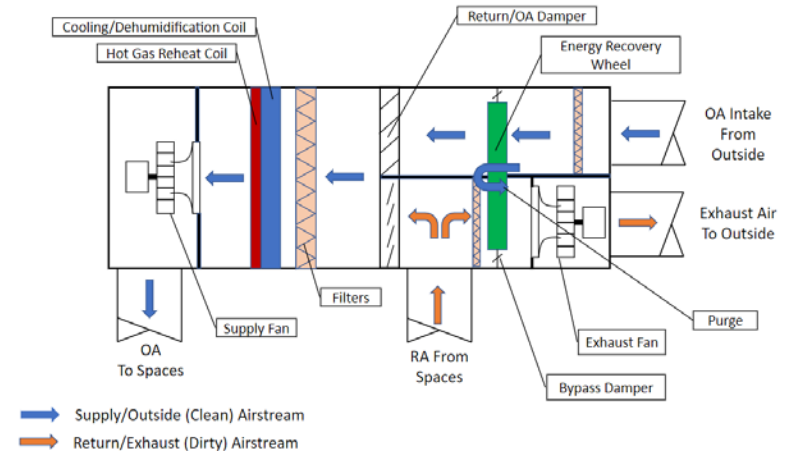


# ECiP - Special Considerations

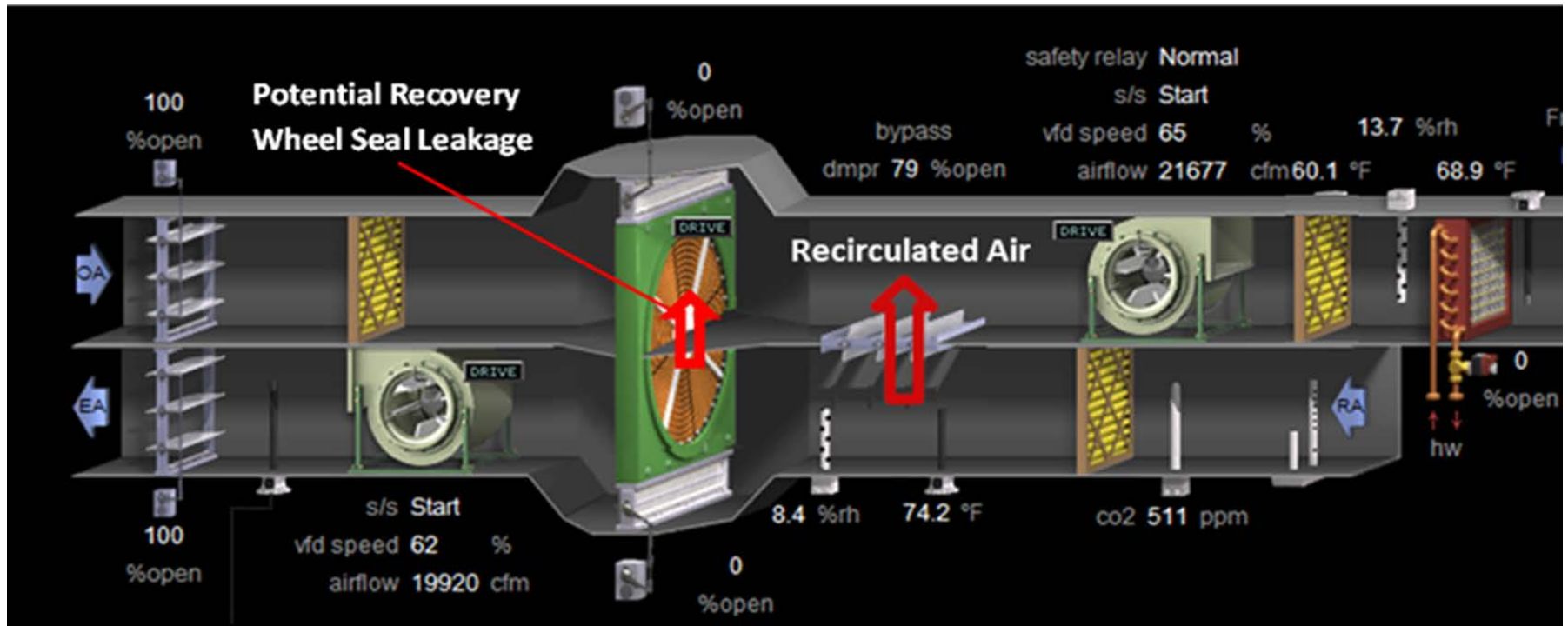
## DOAS & ERVs

### Conditions of Interest

- Wheel/Plate Condition
- Filters
- Bypass Capability
- Cross Contamination Control
  - Fan Arrangement
  - Pressure Differential
  - Seals
  - Purge

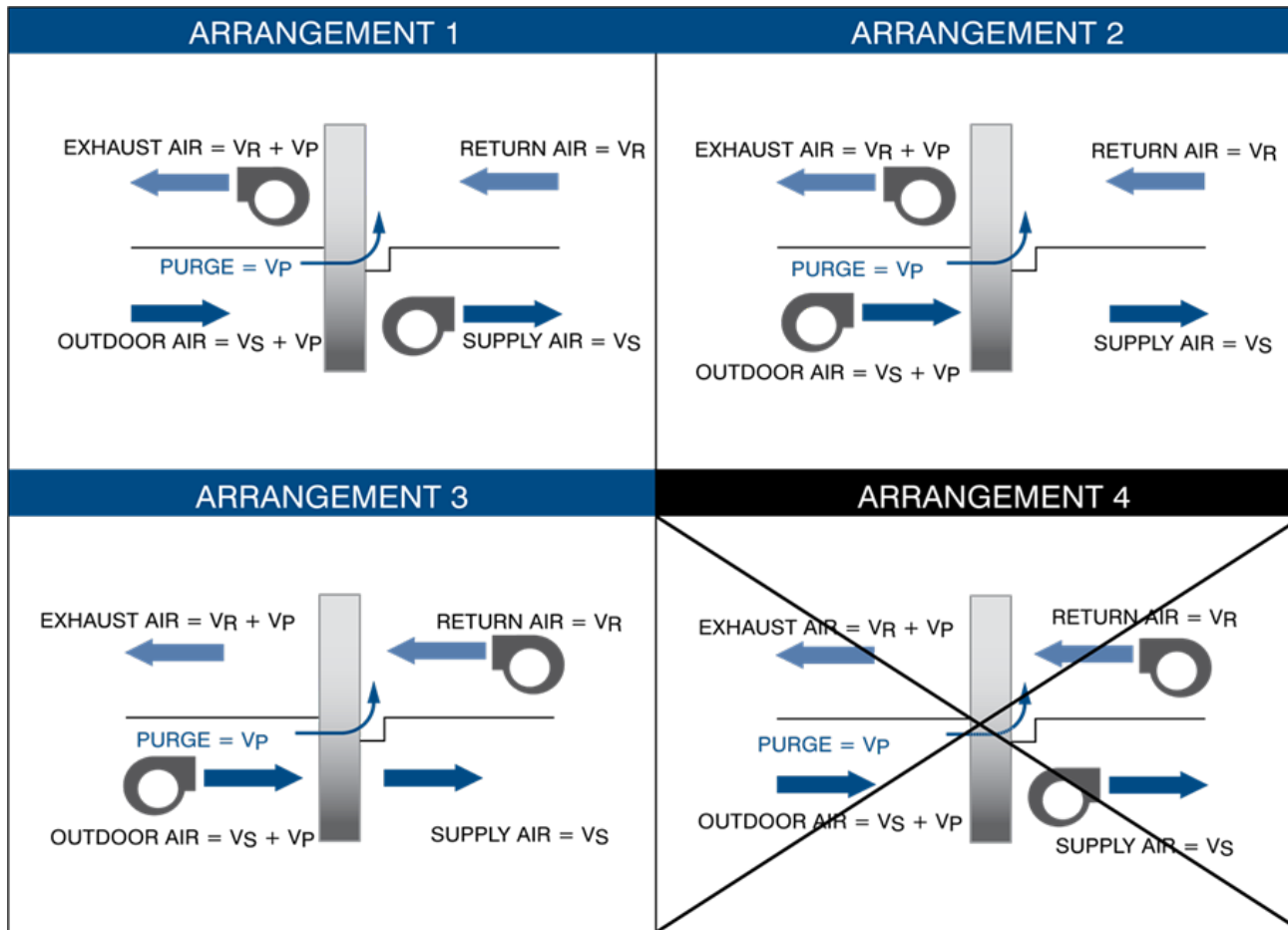


# ECiP - Special Considerations DOAS & ERVs



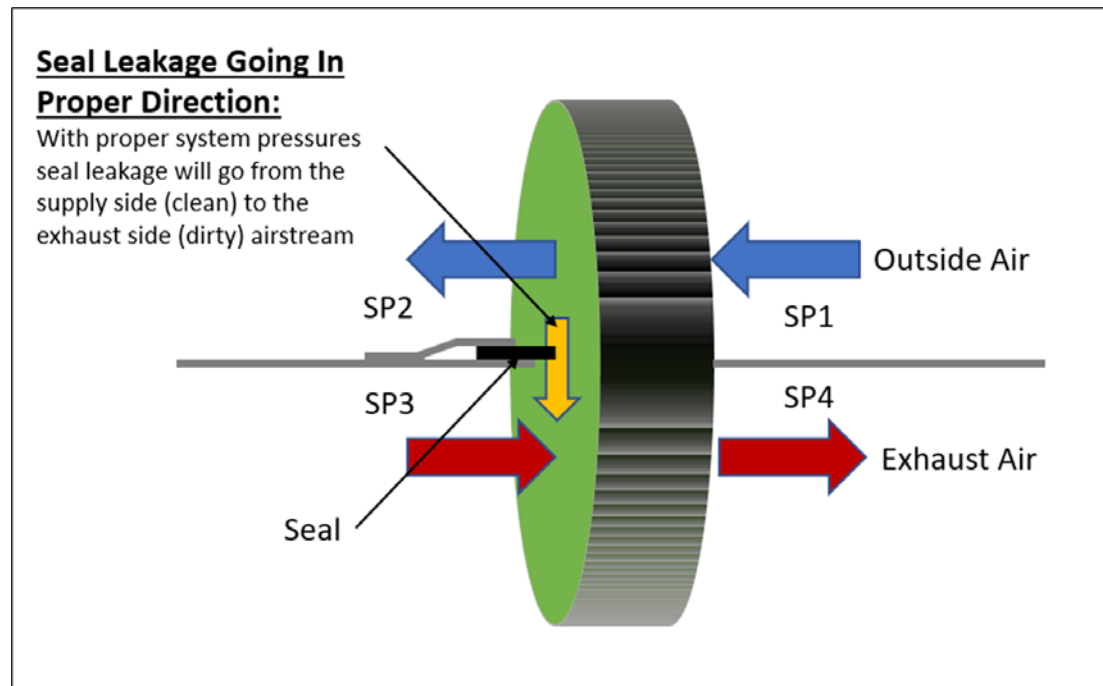
# ECiP - Special Considerations

## DOAS & ERVs



# ECiP - Special Considerations DOAS & ERVs

**Arrangement 1 or 3 require measurements**



# ECiP - Special Considerations DOAS & ERVs

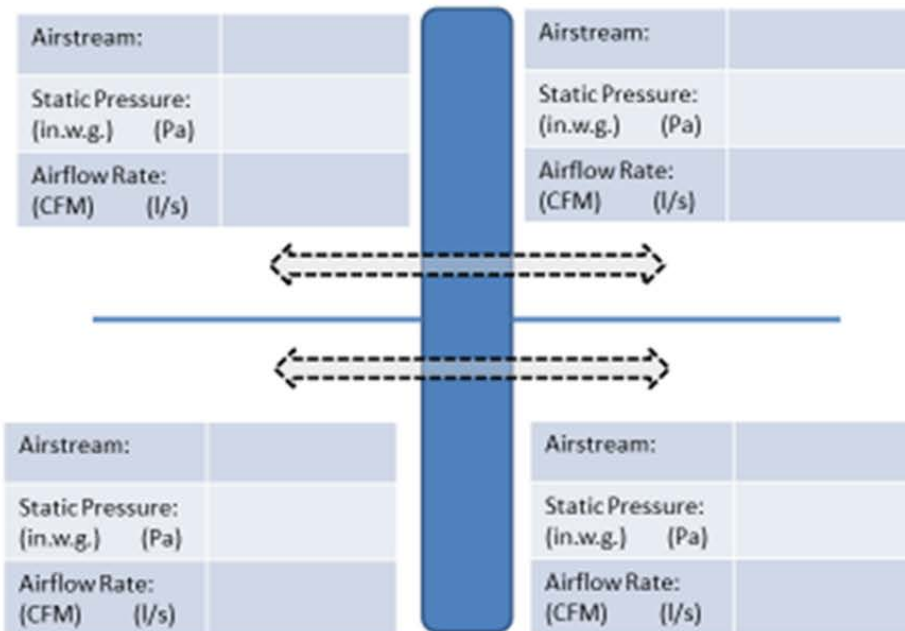
## ERV Wheel Exchanger Measurements

Date:	
Jobsite:	
Location:	
Unit #	

Record at a minimum:
SP2
SP3
Leaving Supply Airflow
Rotation Speed
Purge Angle

Rotation Speed:	
Purge Angle:	

Draw in Blowers Locations and Airflow Directions



<b>SP1</b>	static pressure measured at Entering Supply Airflow Compartment 1
<b>SP2</b>	static pressure measured at Leaving Supply Airflow Compartment 2
<b>SP3</b>	static pressure measured at Entering Exhaust Airflow Compartment 3
<b>SP4</b>	static pressure measured at Leaving Exhaust Air Airflow Compartment 4

Supply-side Pressure Drop		(in. w.g.) (Pa)
Exhaust-side Pressure Drop		(in. w.g.) (Pa)

# ECiP - Special Considerations

## DOAS & ERVs

- Evaluation for Leakage
  - Leaving Supply static pressure (P2) should be at least 0.5 in. w.g. greater than the entering return airstream static pressure (P3) measured near the wheel surfaces. This means there is a positive static pressure differential.
  - Positive pressure differential means the pressure at the supply outlet (P1) of the wheel is higher than the exhaust inlet of the wheel.
    - This causes seal leakage in the desired direction: from supply air to return to be exhausted.
  - Pressure differential as-installed is frequently different from the original pressure differential calculated during design, refer to the original commissioning report, if available, that identified the as-installed initial pressure differential.

# ECiP- Combining Engineering Controls

- Combinations of controls can be synergistic
  - MERV rated filter + UV can approach HEPA performance
- Some combinations of controls are mutually exclusive
  - DOAS + central filtration for indoor contaminants
- Some are additive but trade off
  - Ventilation + air cleaning

- Air cleaner effectiveness – describes incremental effect of a control

$$\varepsilon = \frac{C_{uncontrolled} - C_{controlled}}{C_{uncontrolled}}$$

Nazaroff, W. 2000. Effectiveness of Air Cleaning Technologies. *Proc. of Healthy Buildings 2000*.

# Epidemic Conditions in Place (ECiP)

- Evaluate Existing Systems
- Mitigation Strategies
- Steps to Re-occupy Your Building



# Re-Occupying: Know Limitations

- Cannot make any claim or guarantee that compliance with our standards and guidance will provide health, comfort or occupant acceptability, but shall strive for those objectives, consistent with ASHRAE policy.
- Many infectious diseases (including SARS-CoV-2) are primarily transmitted through direct person-to-person contact or through large aerosol droplets exchanged at close range. Ensure those measures are being enforced by building owners.

# Re-Occupying: General Recommendations

- Use your Building Readiness Plan
- Notify relevant people of the opening
- Follow local, state, and federal orders/regulations/guidelines
- Follow CDC and OSHA for PPE
- Perform Systems Analysis (if not done previously)

# P-ECiP: Prior to Re-Occupying

- Flush Building with as much fresh air as possible for 4 hours (or achieve 3 air changes)
- Flush your water systems and check water treatment
- Update BAS for any modifications that you are going to change (Schedule, DCV on, etc...)
- Operate the systems for 24 hours and monitor
- Review trends and check for issues
- Utilize the Building Readiness Guide for Post Epidemic Conditions in Place (P-ECiP) guide

# Considerations for Post-Epidemic Conditions in Place (P-ECiP)

# P-ECiP: Post Event Activities

- Update your Systems Manual
- Evaluate your systems and think:
  - Did your maintenance program have any scheduled preventive maintenance periods missed because the building was unoccupied?
  - Did you have issues acquiring maintenance materials during the pandemic?
  - Were you able to continue daily or weekly rounds at the building?
  - Were there systems that were not able to be put into a setback mode?
  - Do the building mechanical systems have reset and ventilation control strategies to increase outside air back to normal?
  - Are there other lessons learned that need to be addressed within the building from this experience?

# Future Design

# Considerations for Future Design

- AHU capacity for increased ventilation
  - Fan, Coil, Chilled Water, Ductwork
- Filter Capabilities
  - “dirty” target in static pressure calculation
- Space air distribution effectiveness
- BAS Modes of Operation to include:
  - Occupied, Unoccupied, Extended Unoccupied, Epidemic / Pandemic
- Air disinfection strategies
- Water systems ability to drain
- Document the mitigation features for facilities

# Conclusion

- Assess and document improvements for HVAC system(s) ability to respond to an infectious aerosol
- Understand how to create an effective Building Readiness Plan
- Explain potential engineering controls to implement in your HVAC systems to improve its virus transmission mitigation
- Explain different modes of operation for Epidemic Conditions In Place and Post-Epidemic Conditions in Place
- Discuss the future proofing of designs that may affect future HVAC design criteria



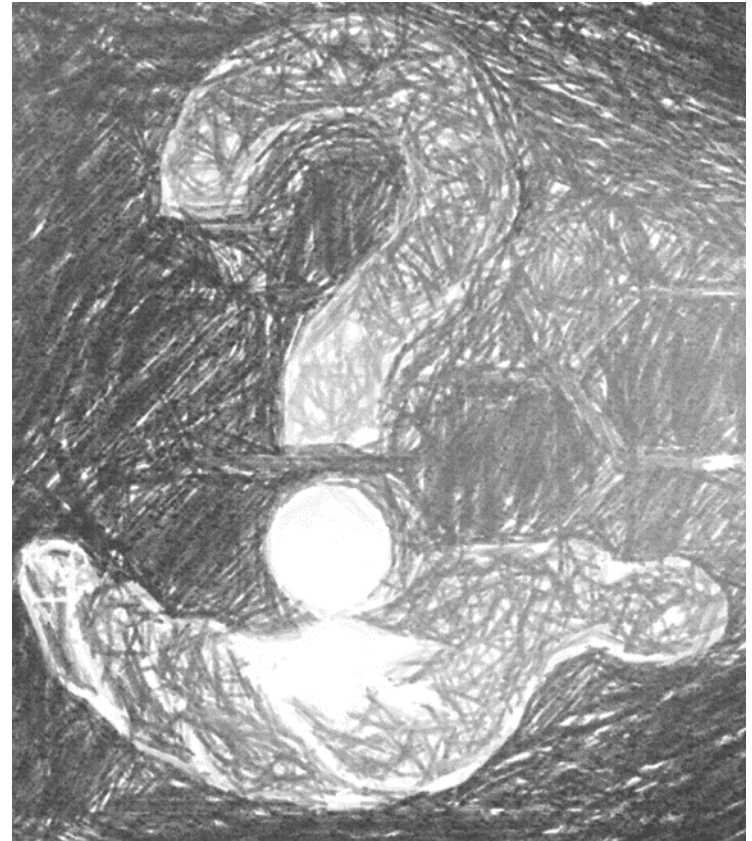
# Acknowledgements



- ASHRAE Epidemic Task Force
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- Bill Bahnfleth, PhD, PE, The Pennsylvania State University
- Corey Metzger, PE, Resource Consulting Engineers, LLC
- Julia Keen, PE, Kansas State University
- Sotirios Papathanasiou, #seetheair

# Questions?

- M. Dennis Knight, PE, FASHRAE
  - [dknight@wholebuildingsystems.com](mailto:dknight@wholebuildingsystems.com)
- Sarah E. Maston, PE, BCxP, QCxP, LEED AP
  - [sarah@greenfootprintscx.com](mailto:sarah@greenfootprintscx.com)
- Wade H. Conlan, PE, CxA, BCxP, LEED AP
  - [wconlan@hanson-inc.com](mailto:wconlan@hanson-inc.com)



Thank you!

# Evaluation and Certificate

- ASHRAE values your comments about this course. You will receive your Certificate of Attendance when you finish the online course evaluation form at this URL: <https://www.ashrae.org/2020sept30sarscov2>

Be sure to add your appropriate license numbers.

- If you have any questions about ASHRAE Certificates, please contact Kelly Arnold, Coordinator Professional Development at [karnold@ashrae.org](mailto:karnold@ashrae.org).
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