



ADDENDA

**ANSI/ASHRAE Addendum f to
ANSI/ASHRAE Standard 15-2019**

Safety Standard for Refrigeration Systems

Approved by ASHRAE and the American National Standards Institute on September 30, 2020.

This addendum was approved by a Standing Standard Project Committee (SSPC) for which the Standards Committee has established a documented program for regular publication of addenda or revisions, including procedures for timely, documented, consensus action on requests for change to any part of the standard. Instructions for how to submit a change can be found on the ASHRAE® website (<https://www.ashrae.org/continuous-maintenance>).

The latest edition of an ASHRAE Standard may be purchased on the ASHRAE website (www.ashrae.org) or from ASHRAE Customer Service, 180 Technology Parkway NW, Peachtree Corners, GA 30092. E-mail: orders@ashrae.org. Fax: 678-539-2129. Telephone: 404-636-8400 (worldwide), or toll free 1-800-527-4723 (for orders in US and Canada). For reprint permission, go to www.ashrae.org/permissions.

© 2020 ASHRAE

ISSN 1041-2336



ASHRAE Standing Standard Project Committee 15

Cognizant TCs: 10.1, Custom Engineered Refrigeration Systems, and 9.1, Large Building Air-Conditioning Systems

SPLS Liaison: Charles S. Barnaby

ASHRAE Staff Liaison: Ryan Shanley

| | | | |
|--|--------------------------|---------------------|--------------------------|
| Russell C. Tharp*, <i>Chair</i> | Wesley R. Davis | K.C. Kolstad* | Eric M. Smith* |
| Gregory A. Scrivener*, <i>Vice-Chair</i> | Dennis R. Dorman | Scott MacBain* | Stephen V. Spletzer |
| Danny M. Halel*, <i>Secretary</i> | Glenn Friedman* | Jeffrey Newel* | Douglas K. Tucker |
| Karim Amrane | Rakesh Goel | Roberto Pereira* | James T. VerShaw |
| Michael D. Blanford | Sivakumar Gopalnarayanan | Jay Peters* | John I. Vucci* |
| Wayne K. Borrowman* | Tim Halsor | Douglas T. Reindl* | Wei Wang |
| Larry D. Burns | Glenn C. Hourahan | Greg Relue* | Xudong Wang |
| James M. Calm | Phillip A. Johnson | Brian J. Rodgers* | Christopher W. Williams* |
| Roy R. Crawford | Jay A. Kohler* | Jeffrey M. Shapiro* | George A. Yaeger |

* Denotes members of voting status when the document was approved for publication

ASHRAE STANDARDS COMMITTEE 2020–2021

| | | | |
|-----------------------------------|---------------------|-----------------------|-------------------------------|
| Drury B. Crawley, <i>Chair</i> | Susanna S. Hanson | Cesar L. Lim | Christian R. Taber |
| Rick M. Heiden, <i>Vice Chair</i> | Jonathan Humble | James D. Lutz | Russell C. Tharp |
| Els Baert | Srinivas Katipamula | Karl L. Peterman | Theresa A. Weston |
| Charles S. Barnaby | Gerald J. Kettler | Erick A. Phelps | Craig P. Wray |
| Robert B. Burkhead | Essam E. Khalil | David Robin | Jaap Hogeling, <i>BOD ExO</i> |
| Thomas E. Cappellin | Malcolm D. Knight | Lawrence J. Schoen | William F. McQuade, <i>CO</i> |
| Douglas D. Fick | Jay A. Kohler | Steven C. Sill | |
| Walter T. Grondzik | Larry Kouma | Richard T. Swierczyna | |

Connor Barbaree, *Senior Manager of Standards*

SPECIAL NOTE

This American National Standard (ANS) is a national voluntary consensus Standard developed under the auspices of ASHRAE. *Consensus* is defined by the American National Standards Institute (ANSI), of which ASHRAE is a member and which has approved this Standard as an ANS, as “substantial agreement reached by directly and materially affected interest categories. This signifies the concurrence of more than a simple majority, but not necessarily unanimity. Consensus requires that all views and objections be considered, and that an effort be made toward their resolution.” Compliance with this Standard is voluntary until and unless a legal jurisdiction makes compliance mandatory through legislation.

ASHRAE obtains consensus through participation of its national and international members, associated societies, and public review.

ASHRAE Standards are prepared by a Project Committee appointed specifically for the purpose of writing the Standard. The Project Committee Chair and Vice-Chair must be members of ASHRAE; while other committee members may or may not be ASHRAE members, all must be technically qualified in the subject area of the Standard. Every effort is made to balance the concerned interests on all Project Committees.

The Senior Manager of Standards of ASHRAE should be contacted for

- interpretation of the contents of this Standard,
- participation in the next review of the Standard,
- offering constructive criticism for improving the Standard, or
- permission to reprint portions of the Standard.

DISCLAIMER

ASHRAE uses its best efforts to promulgate Standards and Guidelines for the benefit of the public in light of available information and accepted industry practices. However, ASHRAE does not guarantee, certify, or assure the safety or performance of any products, components, or systems tested, installed, or operated in accordance with ASHRAE's Standards or Guidelines or that any tests conducted under its Standards or Guidelines will be nonhazardous or free from risk.

ASHRAE INDUSTRIAL ADVERTISING POLICY ON STANDARDS

ASHRAE Standards and Guidelines are established to assist industry and the public by offering a uniform method of testing for rating purposes, by suggesting safe practices in designing and installing equipment, by providing proper definitions of this equipment, and by providing other information that may serve to guide the industry. The creation of ASHRAE Standards and Guidelines is determined by the need for them, and conformance to them is completely voluntary.

In referring to this Standard or Guideline and in marking of equipment and in advertising, no claim shall be made, either stated or implied, that the product has been approved by ASHRAE.

(This foreword is not part of this standard. It is merely informative and does not contain requirements necessary for conformance to the standard. It has not been processed according to the ANSI requirements for a standard and may contain material that has not been subject to public review or a consensus process. Unresolved objectors on informative material are not offered the right to appeal at ASHRAE or ANSI.)

FOREWORD

Addendum f inserts a new appendix that will be used to add clarifying, nonmandatory reference information for the purpose of improving ease of use, and moves mandatory normative reference information into the body of the standard. References in this standard are numbered in the order in which they appear in the document. Numbers for normative references are in Section 14, "Normative References," and numbers for informative references are in Informative Appendix B, "Informative References." References are also updated, where applicable, to the most current version.

Note: In this addendum, changes to the current standard are indicated in the text by underlining (for additions) and ~~strike through~~ (for deletions) unless the instructions specifically mention some other means of indicating the changes.

Addendum f to Standard 15-2019

Insert new Informative Appendix A as shown

(This appendix is not part of this standard. It is merely informative and does not contain requirements necessary for conformance to the standard. It has not been processed according to the ANSI requirements for a standard and may contain material that has not been subject to public review or a consensus process. Unresolved objectors on informative material are not offered the right to appeal at ASHRAE or ANSI.)

INFORMATIVE APPENDIX A—EXPLANATORY MATERIAL

Sections of the standard with associated explanatory information in this appendix are marked with an asterisk "*" after the section number, and the associated appendix information is located in a corresponding section number preceded by "A".

Redesignate existing Informative Appendix A as new Informative Appendix B.

INFORMATIVE APPENDIX BA—INFORMATIVE REFERENCES

This appendix contains a full list of informative references ~~only~~. A full list of normative references is included in ~~Section 14~~*Normative Appendix B*. References in this standard are numbered in the order in which they appear in the document, so the numbers for normative references are shown for the convenience of the user.

1. IAR. ~~2019~~2014. ANSI/IAR 2-2014 with addendum A, *American National Standard for Safe Design of Closed-Circuit Ammonia Refrigeration Systems*. AlexandriaArlington, VA: International Institute of Ammonia Refrigeration.
2. ~~Not an informative reference.~~See Section 14, "Normative References."
3. ~~Not an informative reference.~~See Section 14, "Normative References."
4. ~~Not an informative reference.~~See Section 14, "Normative References."
5. ~~Not an informative reference.~~See Section 14, "Normative References."
6. ~~Not an informative reference.~~See Section 14, "Normative References."
7. ASHRAE. 2017. *ASHRAE Handbook—Fundamentals*. Atlanta: ASHRAE.
8. ~~Not an informative reference.~~See Section 14, "Normative References."
9. ~~Not an informative reference.~~See Section 14, "Normative References."
10. ~~Not an informative reference.~~See Section 14, "Normative References."
11. ~~Not an informative reference.~~See Section 14, "Normative References."
12. ~~Not an informative reference.~~See Section 14, "Normative References."
13. ~~Not an informative reference.~~See Section 14, "Normative References."
14. NIST. 2013. NIST REFPROP, *Standard Reference Database 23*, Version 9.1. National Institute of Standards and Technology, Gaithersburg, MD.
15. IUPAC. 2013. Atomic Weights of the Elements 2013 (IUPAC Technical Report). International Union of Pure and Applied Chemistry, Research Triangle Park, NC.

Redesignate existing Normative Appendix B as new Section 14.

14. NORMATIVE APPENDIX B—NORMATIVE REFERENCES

This ~~section~~~~appendix~~ contains a full list of normative references. A complete list of references that are solely informative ~~is~~~~are~~ included in Informative ~~Appendix B~~~~Appendix A~~. References in this standard are numbered in the order in which they appear in the document, so the numbers for informative references are shown for the convenience of the user.

1. ~~Not a normative reference. See Informative Appendix B, "Informative References."~~
2. ASHRAE. ~~2019~~~~2013~~. ANSI/ASHRAE Standard 34, Designation and Safety Classification of Refrigerants. Atlanta: ASHRAE.
3. NFPA. ~~2020~~~~2014~~. NFPA 70, National Electric Code®. Quincy, MA: National Fire Protection Association.
4. AHRI. ~~2016~~~~2015~~. AHRI 700-~~2016~~~~2015~~, Specifications for Refrigerants and AHRI Standard 700c-2014, Appendix C to ~~AHRI~~~~ARI~~ Standard 700—Analytical Procedures for ~~AHRI~~~~ARI~~ Standard 700-2014. Arlington, VA: Air-Conditioning, Heating and Refrigeration Institute.
5. UL. 2015. UL 1995, Heating and Cooling Equipment, 5th Edition. Northbrook, IL: ~~Underwriters Laboratories-UL LLC~~~~he~~.
6. ASME. ~~2019~~~~2015~~. Boiler and Pressure Vessel Code, Section VIII, "Rules for Construction of Pressure Vessels," Division 1. New York: American Society of Mechanical Engineers.
7. ~~Not a normative reference. See Informative Appendix B, "Informative References."~~
8. ASME. ~~2016~~~~2013~~. ANSI/ASME B31.5, Refrigeration Piping and Heat Transfer Components. New York: American Society of Mechanical Engineers.
9. ASME. 2015. ANSI/ASME A13.1, Scheme for the Identification of Piping Systems. New York: American Society of Mechanical Engineers.
10. ASTM. ~~2016~~~~2014~~. ANSI/ASTM B88, Standard Specification for Seamless Copper Water Tube. West Conshohocken, PA: American Society for Testing and Materials.
11. ASTM. ~~2018~~~~2013~~. ANSI/ASTM B280, Standard Specification for Seamless Copper Tube for Air Conditioning and Refrigeration Field Service. West Conshohocken, PA: American Society for Testing and Materials.
12. ASTM. ~~2019~~~~2014~~. ANSI/ASTM B86/~~B68M~~, Standard Specification for Seamless Copper Tube, Bright Annealed. West Conshohocken, PA: American Society for Testing and Materials.
13. ASTM. ~~2019~~~~2014~~. ANSI/ASTM B75/~~B75M~~, Standard Specification for Seamless Copper Tube. West Conshohocken, PA: American Society for Testing and Materials.
14. ~~Not a normative reference. See Informative Appendix B, "Informative References."~~
15. ~~Not a normative reference. See Informative Appendix B, "Informative References."~~

POLICY STATEMENT DEFINING ASHRAE'S CONCERN FOR THE ENVIRONMENTAL IMPACT OF ITS ACTIVITIES

ASHRAE is concerned with the impact of its members' activities on both the indoor and outdoor environment. ASHRAE's members will strive to minimize any possible deleterious effect on the indoor and outdoor environment of the systems and components in their responsibility while maximizing the beneficial effects these systems provide, consistent with accepted Standards and the practical state of the art.

ASHRAE's short-range goal is to ensure that the systems and components within its scope do not impact the indoor and outdoor environment to a greater extent than specified by the Standards and Guidelines as established by itself and other responsible bodies.

As an ongoing goal, ASHRAE will, through its Standards Committee and extensive Technical Committee structure, continue to generate up-to-date Standards and Guidelines where appropriate and adopt, recommend, and promote those new and revised Standards developed by other responsible organizations.

Through its *Handbook*, appropriate chapters will contain up-to-date Standards and design considerations as the material is systematically revised.

ASHRAE will take the lead with respect to dissemination of environmental information of its primary interest and will seek out and disseminate information from other responsible organizations that is pertinent, as guides to updating Standards and Guidelines.

The effects of the design and selection of equipment and systems will be considered within the scope of the system's intended use and expected misuse. The disposal of hazardous materials, if any, will also be considered.

ASHRAE's primary concern for environmental impact will be at the site where equipment within ASHRAE's scope operates. However, energy source selection and the possible environmental impact due to the energy source and energy transportation will be considered where possible. Recommendations concerning energy source selection should be made by its members.

ASHRAE · 180 Technology Parkway NW · Peachtree Corners, GA 30092 · www.ashrae.org

About ASHRAE

Founded in 1894, ASHRAE is a global professional society committed to serve humanity by advancing the arts and sciences of heating, ventilation, air conditioning, refrigeration, and their allied fields.

As an industry leader in research, standards writing, publishing, certification, and continuing education, ASHRAE and its members are dedicated to promoting a healthy and sustainable built environment for all, through strategic partnerships with organizations in the HVAC&R community and across related industries.

To stay current with this and other ASHRAE Standards and Guidelines, visit www.ashrae.org/standards, and connect on LinkedIn, Facebook, Twitter, and YouTube.

Visit the ASHRAE Bookstore

ASHRAE offers its Standards and Guidelines in print, as immediately downloadable PDFs, and via ASHRAE Digital Collections, which provides online access with automatic updates as well as historical versions of publications. Selected Standards and Guidelines are also offered in redline versions that indicate the changes made between the active Standard or Guideline and its previous version. For more information, visit the Standards and Guidelines section of the ASHRAE Bookstore at www.ashrae.org/bookstore.

IMPORTANT NOTICES ABOUT THIS STANDARD

To ensure that you have all of the approved addenda, errata, and interpretations for this Standard, visit www.ashrae.org/standards to download them free of charge.

Addenda, errata, and interpretations for ASHRAE Standards and Guidelines are no longer distributed with copies of the Standards and Guidelines. ASHRAE provides these addenda, errata, and interpretations only in electronic form to promote more sustainable use of resources.